## LOCKS FOR GATES AND DOORS



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# **CATALOGUE 2020**

**CATALOGUE 2020** 

## WE GENERATE EXCITEMENT.

Since the foundation of the company in 1890 until today the goal has remained the same: the highest quality in products and services. Nevertheless, the circumstances, tasks and challenges have changed, of course. By focussing on our core areas of expertise, we have long set new standards for innovative clamping technology - driven by our own development, the greatest possible flexibility and passion for individual solutions.

All this is only possible with committed and contented employees. Respectful interaction with others, personal development and measures for the wellbeing of each individual are therefore values that matter to us.



Company Management: Wolfgang Balle, Johannes Maier (CEO), Jürgen Förster

#### **OUR COMPANY HISTORY**

- 1890 Company founded as a lock manufacturer by Andreas Maier.
- 1920 Product range extended to include spanners.
- 1928 Production line assembly of FELLBACH LOCKS.
- 1951 Introduces clamping elements and diversifies into workpiece and tool clamping technology.
- 1965 Toggle clamps extend the AMF product range, AMF catalogues are now printed in ten languages.
- 1975 Further specialisation into hydraulic clamping technology.
- 1982 Clamping and fixture systems round off AMF's clamping expertise.
- 1996 AMF team organisation in all sectors of the business, Quality management with certification to ISO 9001.
- 2001 AMF Service Guarantee for all products.
- 2004 Introduction of the ZPS zero-point clamping system.
- 2007 The magnetic clamping technology extends the AMF product range.
- 2009 Development and marketing of AMF Vacuum clamping technology.
- 2012 LOW-COST AUTOMATION gripping, clamping, marking and cleaning.
- 2014 AMF presents the most extensive product range of automation solution in zero-point clamping technology.
- 2017 Wireless sensoring systems extend the expertise into Industry 4.0 and blends seamlessly into the AMF product range.

#### PLEDGES THAT COUNT IN EVERYDAY LIFE

For this reason, we have a few principles that we follow by conviction and which always apply.

#### INDIVIDUAL DEVELOPMENT

Even if the product you need does not even exist yet, we will find the right solution with you: from special designs to new developments, everything is possible.

#### WARRANTY

If, despite our high quality standard, there is a complaint, this is dealt with quickly and unbureaucratically, even beyond the warranty period.

#### **HIGHEST QUALITY STANDARDS**

Careful manufacturing based on tradition since 1890, and naturally with a modern quality management system according to ISO 9001 for many years.

#### SHORT DELIVERY TIME

With over 5,000 articles in our warehouse, you can expect your order to be dispatched on the same day.

#### **COMPETENT SERVICE FROM EXPERTS**

Your local retail partner or the specialists in our team will find the right solution for every task.

#### **MADE IN GERMANY**

Our entire product range is developed and manufactured exclusively by our employees in Germany.



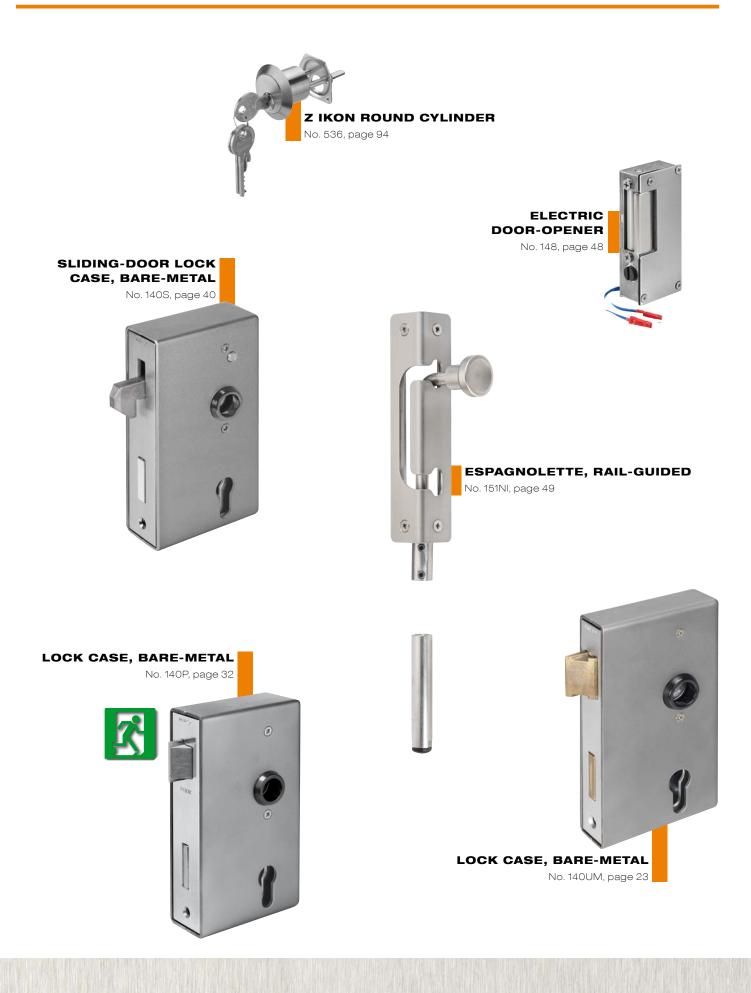
### Contents

For an overview in numerical and alphabetical order, see catalogue pages 102-105



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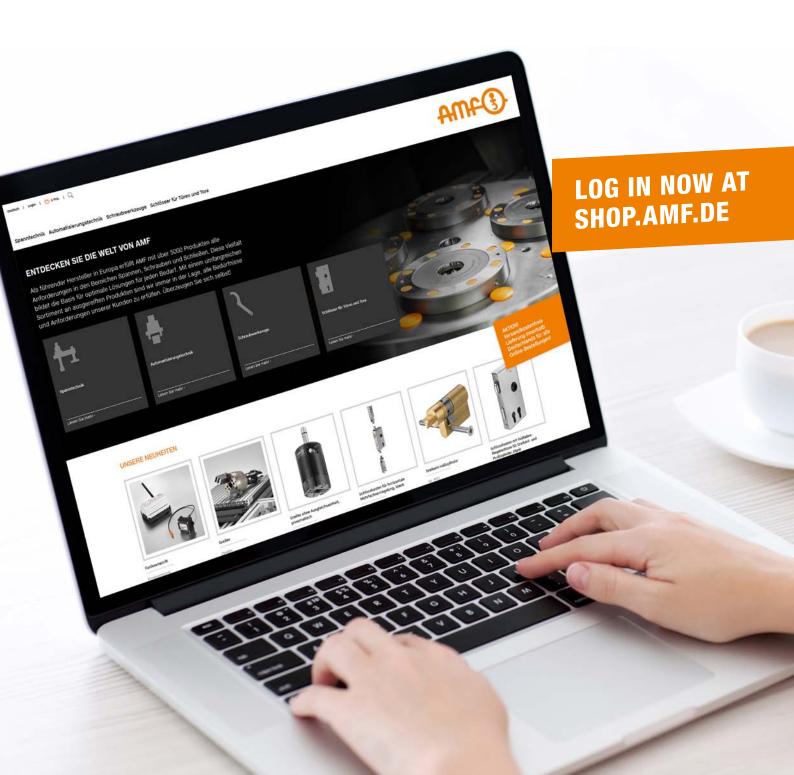






## **CONVENIENT ORDERING - IN OUR ONLINE SHOP**

- + Over 6000 products can be ordered online
- + Order tracking online
- + Easy download of CAD data
- + Online inquiry of availability
- + Management of different shopping carts



# AME (



## **DESIGN COMPANY AMF -**FOR A SOPHISTICATED APPEARANCE

A cased lock is, first and foremost, an object that should fulfil its purpose reliably, day by day, for many years. Our development department combines this function with an individual design that is completely tailor-made to the location of your AMF cased lock. Making your door concept a real eye-catcher. See the individual fittings for yourself - designed & made by AMF. Our development department is there to help you:

Steffen Kommode | Product design Locks | kommode@amf.de









## FAQs on the subject of locks

## **EXPERTS SINCE 1890**

Almost every day we receive enquiries on the subjects of products, orders and shipping.

Questions about any topic your could imagine. We take your questions seriously, and are glad to answer them for you. Quality, reliability and speed have always been our top priorities.

Here we would like to present some of the questions that we receive most often. Perhaps one or more of them is just what you were thinking of asking.





#### HOW LONG DO I HAVE TO WAIT FOR MY DELIVERY?

Every order that we receive before 4:30 p.m. CET is shipped here at AMF on the very same day.



## CAN YOU SHIP DIRECTLY TO MY CUSTOMERS?

Of course. For a fee of five euros we will send the goods exactly according to your wishes.



Our capacities guarantee an availability of 98%. If you want to be absolutely sure, simply give us a call. You can reach us between 7:30 a.m. and 4:30 p.m. CET at +49 711/5766-0.

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#### CAN YOU GUARANTEE ME CONSISTENT QUALITY?

Yes. And it is certified, too. Because AMF is a DIN EN ISO 9001-certified company. Our work processes are inspected annually.

#### WHAT FITTINGS ARE SUITABLE FOR WHICH LOCKS?

For our lock case product range there are fittings in stainless steel, aluminium and forged steel. These are suitable for all lock cases with profile cylinder bores. There are also fittings for all tube-frame locks and suitable fittings for garage door locks.



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#### WHY DO AMF LOCK CASES NOT HAVE ANY ZINC DRAIN HOLES?

The locksmith creates the zinc drain holes for the entire gate after the gate has been completely welded together. The size and position of the holes are determined by his knowledge and experience and the position of the lock case.



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#### WHAT IS THE DIFFERENCE BETWEEN A PZ LOCK AND A RZ LOCK?

AMF locks are used far beyond the borders of Germany. PZ stands for the profile cylinders used in Germany, RZ for the Swiss round cylinder.



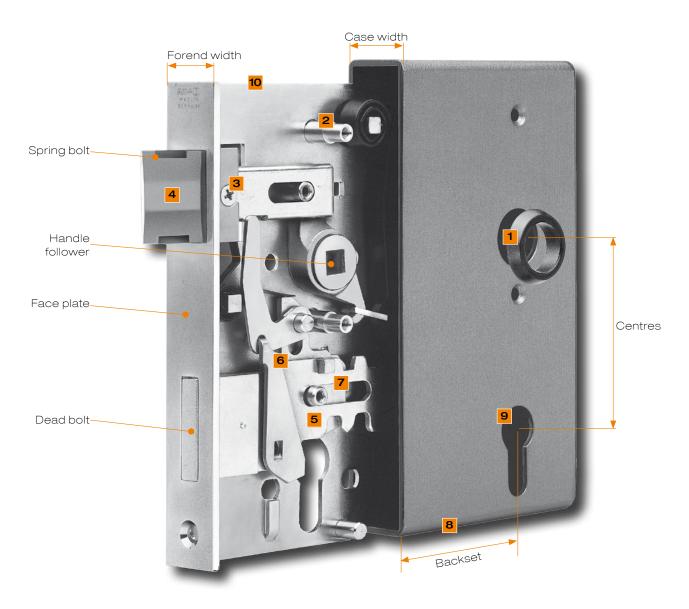
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#### WHY DO AMF LOCK CASES HAVE MOVABLE SOLID SLEEVES?

The forces that arise when the lock is screwed tight in the lock case must not have any effect on the internal parts of the lock. This keeps the lock from being distorted and ensures free movement.



### Ten reasons to specify AMF lock case no. 140



#### 1 LEVER ROSES

included, 18 mm for light-alloy fittings.

#### 2 SOLID SLEEVES

continuous, for easy installation without distorting the lock.

#### <sup>3</sup> SPRING BOLT LENGTH

3 mm, projecting, convertible to 8 mm with long spring bolt. Right/left conversion with rugged Philips screw.

#### 4 SPRING BOLT THICKNESS

15.5 mm, steep bolt chamfers enable soft insertion with a long spring bolt travel of 12 mm.

#### 5 DEAD BOLT

2 rotations = 2 x pre-locking of the dead bolt is possible.

#### 6 NIGHT LATCH FUNCTION

2-part design for easy spring bolt actuation.

#### 7 PERMANENTLY LUBRICATED

Installation for long functional capability.

#### 8 EDGE RADII

with neat, even workmanship, made in Germany.

#### 9 CYLINDER

Optionally prepared for profile cylinder (PZ), Swiss round cylinder (RZ) or bit key adapter set.

#### <sup>10</sup> CORROSION PROTECTION

As standard. All parts including springs fully galvanized. Choice of brass or die-cast zinc spring bolt and dead bolt.

## ELEGANT LOCK CASES - ELEGANT QUALITY

- > Sophisticated visual design
- > Flawless workmanship
- > Extremely tough

#### STAINLESS STEEL - THE EMOTIONAL MATERIAL!

Elegant but not extravagant, understated but not just ordinary steel - it embodies the distinctive personality of its owner.

No finishing treatment, e.g. painting or galvanizing, is needed either before or after installation. This saves time and additional costs.

The price/performance ratio speaks in favour of an unlimited range of possible applications.





#### No. 140CNIG

#### Lock case, V2A

Stainless steel, polished, mesh 240. With zinc-plated lock no. 142CNIG, with stainless steel fore-end, polished. Brass spring bolt and bolt. Can be used for left or right closing by turning the spring bolt. Prepared for profile cylinder (PZ) or bit key adapter set. With night latch function.

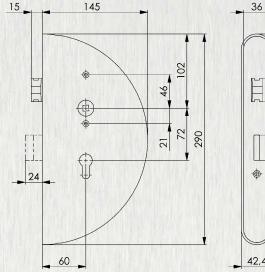
- Incl. handle rosette set no. 494.
- backset 60 mm
- rotation 2 turn
- follower 8 mm
- centres 72 mm
- spring-bolt projection 3 mm Rost frei 22 INOX STAINLESS STEEL 3

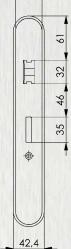


#### Recommendations



Order	Case depth	Closure	Dimension	Material thickness	Weight
no.	[mm]		[mm]	[mm]	[g]
14530	42,4	PZW	42,4 x 145 x 290	3,0	3000
CONTRACT AND		The second second second			Statistics of the





No. 140CNIG-A42

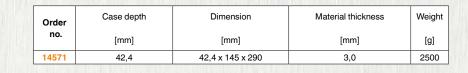


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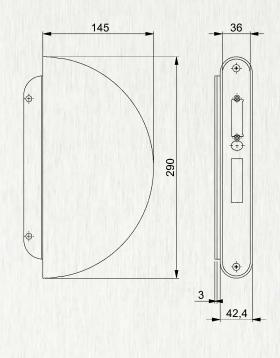
#### No. 144CNIG

#### Striking box, V2A

Stainless steel, **polished**, mesh 240. For screwing on (see no. 140CNIG-A42) or welding on. Can be used on left or right. Prepared for electric door opener. Incl. striking plate, stainless steel.







Subject to technical alterations.

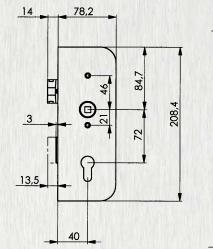


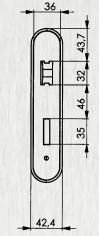
No. 141ENIG	Order	Case depth	Closure	Dimension	Material thickness	Weight
Lock case, V2A	no.	[mm]		[mm]	[mm]	[g]
Stainless steel, <b>polished</b> , mesh 240. With zinc-plated lock no. 143ENIG, with stainless steel fore-end, polished. Spring bolt	10454	42,4	PZW	42,4 x 78,2 x 208,4	3,0	1400

and bolt nickel-plated. Can be used for left or right closing by turning the spring bolt. Prepared for profile cylinder (PZ) or bit key adapter set. With night latch function.

- Incl. handle rosette set no. 494.
- backset 40 mm
- rotation 1 turn
- follower 8 mm
- centres 72 mm
- spring-bolt projection 2 mm











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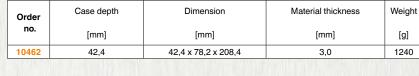
## **No. 146ENIG**

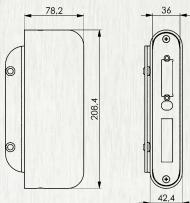
### Striking box, V2A

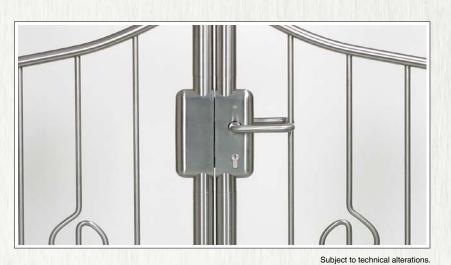
Stainless steel, polished, mesh 240. For screwing on (see no. 140ENIG-A42) or welding on. Can be used on left or right. Prepared for electric door opener. Incl. striking plate, stainless steel.











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#### **No. 140UNIG**

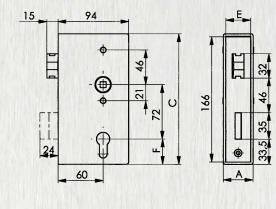
#### Lock case, V2A, polished

Stainless steel, **polished**, mesh 240. With zinc-plated lock no. 142UNIG-\*\*, with stainless steel fore-end, polished. Brass spring bolt and bolt. Can be used for left or right closing by turning the spring bolt. Prepared for profile cylinder (PZ) or bit key adapter set. With night latch function.

- Incl. handle rosette set no. 494.
- backset 60 mm
- rotation 2 turn
- follower 8 mm
- centres 72 mm - spring-bolt projection 3 mm
- EDELSTAHL ROS TREE NOX STAINLESS STEEL



Order	Case width A	Closure	С	Е	F	Material thickness	Weight
no.	[mm]		[mm]	[mm]	[mm]	[mm]	[g]
14639	30	PZW	172	24	33,5	2,5	1550
14159	40	PZW	173	33	34,0	3,0	1790
10587	42,4	PZW	173	36	34,0	3,0	1950





#### **No. 142UNIG**

#### Lock, zinc-plated

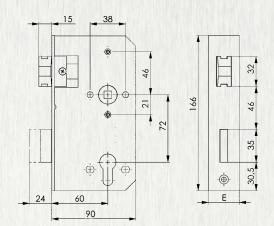
with stainless steel fore-end, polished. Brass spring bolt and bolt. Can be used for left or right closing by turning the spring bolt. Prepared for profile cylinder (PZ) or bit key adapter set. Night latch function.

- backset 60 mm
- rotation 2 turns
- follower 8 mm
- centres 72 mm
- spring-bolt projection 3 mm





Order	for case width	Closure	E	Weight
no.	[mm]		[mm]	[g]
14332	30	PZW	24	770
14357	40	PZW	33	810
10603	42,4	PZW	36	840

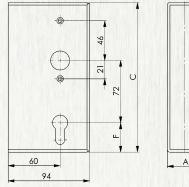


#### No. 140KNIG

Lock case, empty, V2A, polished Accessories: handle rosette set no. 494.



Order	Case width A	с	F	Material thickness	Weight
no.	[mm]	[mm]	[mm]	[mm]	[g]
14605	30,0	172	33,5	2,5	765
14050	40,0	173	34,0	3,0	990
11171	42,4	173	34,0	3,0	1050





Subject to technical alterations.



### **Stainless steel lock cases from AMF**



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#### No. 144ETNIG

#### Striking box, V2A

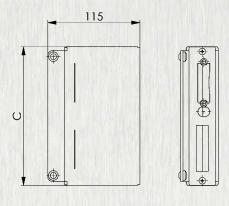
Stainless steel, **polished**, mesh 240. For welding. Can be used on left or right. Prepared for electric door opener. Incl. striking plate, stainless steel.

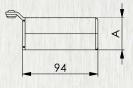




Order	Case width A	с	Weight
no.	[mm]	[mm]	[g]
10975	30	172	950
10967	40	173	1250
11593	42,4	173	1275

**Cased lock range in stainless steel** 





Recommendations





No. 149ANI,

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No. 151NI, page 49





С

[mm]

172

173

32

4

35

Т

Closure

PZW

PZW

32

46

35

30,5

Е

[mm]

24

33

Closure

P7W

PZW

No. 141UNIG	
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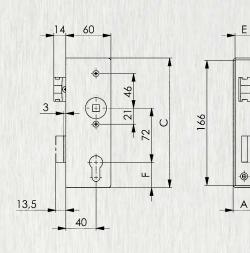
#### Lock case, V2A

Stainless steel, **polished**, mesh 240. With zinc-plated lock no. 143UNIG-\*\*, with stainless steel fore-end, polished. Spring bolt and bolt nickel-plated. Can be used for left or right closing by turning the spring bolt. Prepared for profile cylinder (PZ) or bit key adapter set. With night latch function.

- Incl. handle rosette set no. 494.
- backset 40 mm
- rotation 1 turn
- follower 8 mm
- centres 72 mm
- spring-bolt projection 2 mm
- bolt protection 3 mm







for case width

[mm]

30

40

Case width A

[mm]

30

40

Order

no.

14654

17392

Order

no.

14209

17384

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Recommendations

F

[mm]

33.5

34,0

Weight

[g]

1050

1200

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## 

#### No. 143UNIG

#### Lock, zinc-plated

with stainless steel fore-end, polished. Spring bolt and bolt nickel-plated. Can be used for left or right closing by turning the spring bolt. Prepared for profile cylinder (PZ) or bit key adapter set. Night latch function.

- backset 40 mm

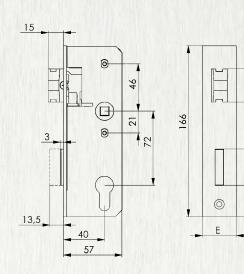
- rotation 1 turn
- follower 8 mm

- centres 72 mm - spring-bolt projection 2 mm









Recommendations

Weight

[g]

530

600

Е

[mm]

24

33



#### No. 141KNIG

Lock case, empty, V2A Accessories: handle rosette set no. 494.



Order	Case width A	С	F	Weight
no.	[mm]	[mm]	[mm]	[g]
14621	30	172	33,5	520
17368	40	173	34,0	650



#### No. 147BNIG

#### Lock casing, V2A

Stainless steel, polished, mesh 240. For welding. Can be used on left or right. Prepared for electric door opener. Incl. striking plate, stainless steel.







#### No. 147NI

Striking plate, V2A

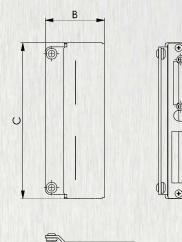
stainless steel. Accessory: 2 stainless steel screws M4x8 mm.





<b>Cased lock range in stainless</b>	steel
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Order no.	Case width A [mm]	В	C [mm]	Weight [g]
18515	30	65,5	172	560
14597	40	66,0	173	865



45



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Order	for case width	А	С	Material thickness	Weight
no.	[mm]	[mm]	[mm]	[mm]	[g]
553126	30	24,0	171	3	55
553128	40	33,0	172	3	90

#### **Application:**

Suitable for striking boxes for sliding bolts: Order no. 553126: 144ETNIG and 147BNIG Case width 30 mm Order no. 553128: 144ETNIG and 147BNIG Case width 40 mm

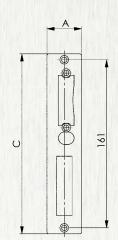
Suitable for cased locks:

Order no. 553126: 140UNIG and 141UNIG Case width 30 mm Order no. 553128: 140UNI, 140UNIG and 141UNIG Case width 40 mm

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#### Note:

These striking plates can be used to advantage if the frame also serves as the "lock casing". It is then not necessary to create precise recesses for the hook latch and deadbolt. The bores for fastening the striking plate in the closing or striking box are centrally arranged.





#### No. 140SNIG

#### Sliding-door lock case, V2A

Stainless steel, **polished**, mesh 240. With zinc-plated lock no. 142SNIG-\*\*, with stainless steel fore-end, polished. Prepared for profile cylinder (PZ) or bit key adapter set. With night latch function.

- Incl. handle rosette no. 494, and 1 locking pin, stainless steel. backset 60 mm
- rotation 1 turn
- follower 8 mm
- centres 72 mm



#### No. 142SNIG

#### Sliding-door lock, zinc-plated

with stainless steel fore-end V2A, polished. Prepared for profile cylinder (PZ) or bit key adapter set. Night latch function. Incl. 1 locking pin, stainless steel.

- backset 60 mm
- rotation 1 turn
- follower 8 mm
- centres 72 mm

No.	140SKNIG	

Sliding-door lock case, empty, V2A Accessories: handle rosette set no. 494.

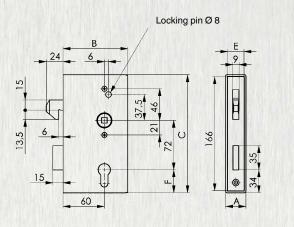




С F Material thickness Case width A Closure в D Е Weight Order no. [mm] [mm] [mm] [mm] [mm] [mm] [mm] [g] 1550 13631 30 P7W 94.0 172 72 24 33,5 2,5 13649 40 PZW 94,5 173 72 33 34,0 3,0 1820

#### Note:

The lock is fastened by a sturdy locating pin in the cased lock, and this retained by a screw from the fore-end face through the latch cut-out. The additional deadbolt option prevents the door being levered out.



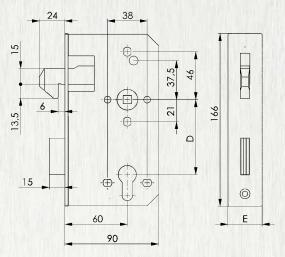




Order	for case width	Closure	E	Weight
no.	[mm]		[mm]	[g]
13656	30	PZW	24	800
13664	40	PZW	33	810

#### Note:

The additional deadbolt option prevents the door being levered out.



Order no.	Case width A	С	F	Material thickness	Weight
	[mm]	[mm]	[mm]	[mm]	[g]
13672	30	172	33,5	2,5	1000
13680	40	173	34,0	3,0	1000

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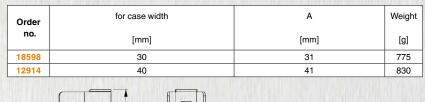


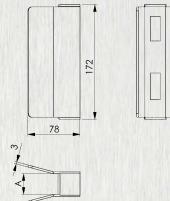
#### No. 147SNIG

Sliding-door lock casing, V2A Stainless steel, polished, mesh 240. For welding.









for case width

[mm]

30

40

Order

no.

553125

154815

А

[mm]

30

40

в

[mm]

15

20

Material thickness

[mm]

3,0

3,0

Weight

[g]

95

100

#### No. 147SNIG-XX-06

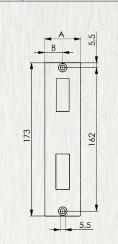
#### Sliding gate striking plate, V2A

stainless steel.

Accessory: 2 stainless steel screws M5 x 10 mm.







#### No. 49ZNI

#### Rim deadlock with angle striking plate, V2A

stainless steel. Die-cast-zinc bolt. Can be used on left or right. Closure: PZ.

Accessory: PZ roses.

- backset 60 mm

- rotation 2 turns



INOX STAINLESS STEEL



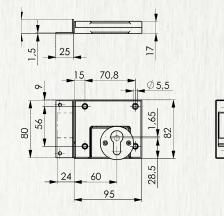
Order no.	Closure	Backset	Case depth	Weight
		[mm]	[mm]	[g]
11312	PZ	60	95	360

5

28,

#### Note:

Rim deadlock no. 49ZNI is also available fully zinc-plated, see item no. 49.



Recommendations

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## LOCK CASE PRODUCT RANGE OF QUALITY STEEL - QUALITY AND SERVICE FROM AMF

- > All parts including the springs are corrosion-protected, thereby guaranteeing a long service-life
- > For lock cases no. 140, the spring bolt and dead bolt are available in brass
- > Consistent free movement thanks to precision parts and lubricated mechanical elements
- > Two continuous, movable solid sleeves allow trouble-free, distortion-free installation
- > Lower warehousing costs for our lock cases thanks to right/left conversion of the spring bolt
- > Guaranteed consistent quality standard with strict inspections
- > Shipment ex stock within 24 hours





#### No. 141U

#### Lock case, bare-metal

with zinc-plated lock no. 143U-\*\*. Can be used for left or right closing by turning the spring bolt. Optionally prepared for profile cylinder (PZ), Swiss round cylinder (RZ) or bit-key adapter set. With night latch function.

Incl. handle rosette set no. 494.

- backset 40 mm
- rotation 1 turn
- follower 8 mm
- centres PZ 72 mm
- centres RZ 74 mm
- spring-bolt projection 2 mm
- bolt protection 3 mm





#### No. 143U

#### Lock, zinc-plated

can be used on left or right by turning the spring bolt. Optionally prepared for profile cylinder (PZ), Swiss round cylinder (RZ) or bit key adapter set. Night latch function.

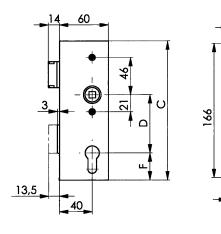
- backset 40 mm
- rotation 1 turn
- follower 8 mm
- centres PZ 72 mm
- centres RZ 74 mm
- spring-bolt projection 2 mm
- bolt projection 3 mm



Order	Case width A	Closure	С	D	E	F	Material thickness	Weight
no.	[mm]		[mm]	[mm]	[mm]	[mm]	[mm]	[g]
14464	30	PZW	172	72	24	33,5	2,5	1050
14472	30	RZW	172	74	24	31,5	2,5	1050
10629	40	PZW	173	72	33	34,0	3,0	1200
10736	40	RZW	173	74	33	32,0	3,0	1200
Noto								

Note:

Classification to DIN EN 12209: 2X500F2EA20





Recommendations



605

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Order	for case width	Closure	D	E	Weight
no.	[mm]		[mm]	[mm]	[g]
14241	30	PZW	72	24	550
14290	30	RZW	74	24	550
10645	40	PZW	72	33	570
10751	40	RZW	74	33	570

32

46

35

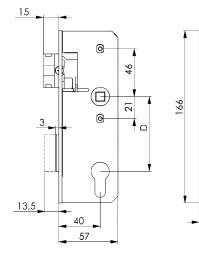
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#### Note:

Classification to DIN EN 12209: 2X500F2EA20



Recommendations



page 76



No. 141K

Lock case, empty

Accessories: handle rosette set no. 494.

Order	Case width A	Closure	С	D	F	Material thickness	Weight
no.	[mm]		[mm]	[mm]	[mm]	[mm]	[g]
13706	30	PZW	172	72	33,5	2,5	500
13714	30	RZW	172	74	31,5	2,5	500
10637	40	PZW	173	72	34,0	3,0	630
10744	40	RZW	173	74	32,0	3,0	630

0

F





#### No. 140U

#### Lock case, bare-metal

with zinc-plated lock no. 142U-\*\*. Can be used for left or right closing by turning the spring bolt. Optionally prepared for profile cylinder (PZ), Swiss round cylinder (RZ) or bit-key adapter set. With night latch function.

- Zinc die-cast bolt.
- Incl. handle rosette set no. 494.
- backset 60 mm
- rotation 2 turn
- follower 8 mm
- centres PZ 72 mm
- centres RZ 74 mm
- spring-bolt projection 3 mm





#### No. 142U

#### Lock, zinc-plated

can be used on left or right by turning the spring bolt. Optionally prepared for profile cylinder (PZ), Swiss round cylinder (RZ) or bit key adapter set. Night latch function. Zinc die-cast bolt.

- backset 60 mm - rotation 2 turns
- follower 8 mm
- centres PZ 72 mm
- centres RZ 74 mm
- bolt projection 3 mm



### No. 140K Lock case, empty

Accessories: handle rosette set no. 494.

Order	Case width A	Closure	В	с	D	Е	F	Material thickness	Weight
no.	[mm]		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[g]
14316	30	PZW	94,0	172	72	24,0	33,5	2,5	1550
14324	30	RZW	94,0	172	74	24,0	31,5	2,5	1550
14340	34	PZW	94,0	172	72	28,5	33,5	2,5	1600
14365	40	PZW	94,5	173	72	33,0	34,0	3,0	1820
14373	40	RZW	94,5	173	74	33,0	32,0	3,0	1820
14381	50	PZW	94,5	173	72	43,0	34,0	3,0	1985
14399	50	RZW	94,5	173	74	43,0	34,0	3,0	1985
16758	60	PZW	94,5	173	72	53,0	34,0	3,0	2000

#### Note:

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Starting with a case width of 50 mm, we recommend use of the extended spring bolt no. 142U-F35. Classification to DIN EN 12209: 2S500F2EA20

15 or 20 mm with 142U-F35

40

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99

В

60

#### Recommendations

No. 144ET,

page 46

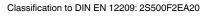


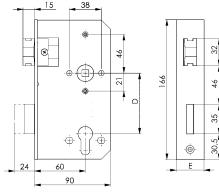
No. 142U-F35, page 66



Order	for case width	Closure	D	E	Weight
no.	[mm]		[mm]	[mm]	[g]
14167	30	PZW	72	24,0	770
14183	30	RZW	74	24,0	770
14225	34	PZW	72	28,5	780
14266	40	PZW	72	33,0	810
14282	40	RZW	74	33,0	810
14308	50	PZW	72	43,0	830
16774	60	PZW	72	53,0	890

#### Note:





Order	Case width A	Closure	с	D	F	Material thickness	Weight
no.	[mm]		[mm]	[mm]	[mm]	[mm]	[g]
13722	30	PZW	172	72	33,5	2,5	780
13730	30	RZW	172	74	31,5	2,5	780
13748	34	PZW	172	72	33,5	2,5	820
13755	40	PZW	173	72	34,0	3,0	1000
13763	40	RZW	173	74	32,0	3,0	1000
13771	50	PZW	173	72	34,0	3,0	1155
16733	60	PZW	173	72	34,0	3,0	1170





Material thickness

[mm]

2,5

3,0

Weight

[g]

1550

1820

С

[mm]

172

173

Spring bolt and deadbolt are made of corrosion-resistant brass and are especially suitable for use

in atmospheres contaminated with acids or salt. Thanks to the high tensile strength and hardness of

D

[mm]

72

72

Closure

PZW

PZW

Е

[mm]

24

33

F

[mm]

33,5

34,0

в

[mm]

94,0

94,5

Closure

PZW

PZW

brass, this lock is an ideal solution for frequently-used doors.

15 or 20 mm with 142U-F35

for case width

[mm]

30

40

#### No. 140UM

#### Lock case, bare-metal

with zinc-plated lock no. 142UM-\*\*. Brass spring bolt and bolt. Can be used for left or right closing by turning the spring bolt. Prepared for profile cylinder (PZ) or bit key adapter set. With night latch function.

- Incl. handle rosette set no. 494.
- backset 60 mm
- rotation 2 turn
- follower 8 mm
- centres 72 mm
- spring-bolt projection 3 mm



#### 

Case width A

[mm]

30

40

Order

no.

10470

10496

Note:

Order

no.

14332

14357



Recommendations

No. 465, page 56



Weight

[g]

770

810

Е

[mm]

24

33

600

#### **No. 142UNIG**

CAD

**Instan** 

#### Lock, zinc-plated

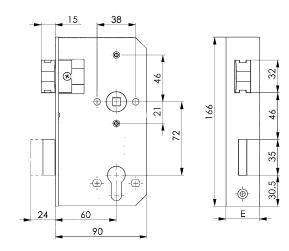
with stainless steel fore-end, polished. Brass spring bolt and bolt. Can be used for left or right closing by turning the spring bolt. Prepared for profile cylinder (PZ) or bit key adapter set. Night

- latch function.
- backset 60 mm
- rotation 2 turns
- follower 8 mm
- centres 72 mm
- spring-bolt projection 3 mm



INOX STAINLESS STEEL





No. 140K

Lock case, empty Accessories: handle rosette set no. 494.

Order	Case width A	Closure	с	D	F	Material thickness	Weight
no.	[mm]		[mm]	[mm]	[mm]	[mm]	[g]
13722	30	PZW	172	72	33,5	2,5	780
13730	30	RZW	172	74	31,5	2,5	780
13748	34	PZW	172	72	33,5	2,5	820
13755	40	PZW	173	72	34,0	3,0	1000
13763	40	RZW	173	74	32,0	3,0	1000
13771	50	PZW	173	72	34,0	3,0	1155
16733	60	PZW	173	72	34,0	3,0	1170



Subject to technical alterations.



Weight

[g]

40

Material thickness

[mm]

3

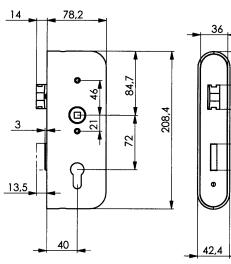
#### No. 141E

#### Lock case, bare-metal

With lock no. 143ENIG, with stainless steel fore-end, polished. Spring bolt and bolt nickel-plated. Can be used for left or right closing by turning the spring bolt. Prepared for profile cylinder (PZ) or bit key adapter set. With night latch function. Incl. handle rosette set no. 494.

- backset 40 mm
- rotation 1 turn
- follower 8 mm
- centres 72 mm
- spring-bolt projection 2 mm
  bolt protection 3 mm





Case depth

[mm]

42,4

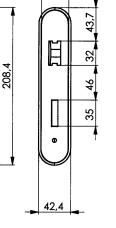
Order

no.

16006

Closure

PZW



Dimension

[mm]

42,5 x 78,2 x 208,4

## Recommendations



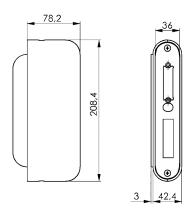


#### No. 146E

door opener.

No. 146E		Case depth	Dimension	Material thickness	Weight	]
Striking box, bare-metal	Order no.	[mm]	[mm]	[mm]	[g]	
Can be used on left or right. Striking plate prepared for electric	16030	42,4	42,5 x 78,2 x 208,4	3	1240	1





Recommendations







No. 151NI, page 49

Subject to technical alterations.





#### No. 140DD

## Lock case for triangular and profile cylinders, bare-metal

with zinc-plated lock no. 142DD. Can be used for left or right closing by turning the latch head. Prepared for triangular and profile cylinder (PZ). Without night latch.

Incl. lever rose set no. 494.

- backset 30 and 60 mm
- rotation 1-turn
  spindle 8 mm
- spacing 72 mm



Order no.	Case width A	Closure	В	С	E	F	н	Weight
	[mm]		[mm]	[mm]	[mm]	[mm]	[mm]	[g]
557056	30	PZ	94	172	24	33,5	33,5	1360
557057	40	PZ	94	173	33	34,0	34,0	2440

#### **Application:**

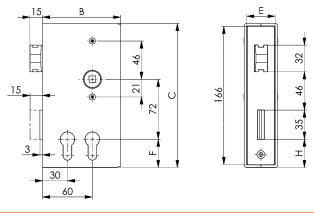
The practical solution when two people (or groups of people) require independent access: for example fire-brigade approaches or waste-container enclosures. The lock case with two cylinders permits access for the fire brigade or disposal companies via triangular socket spanner, and can also be integrated into the normal master-key system.

#### Note:

The cylinders can be actuated separately from one another and open or close the bolt. Installation of triangular and profile cylinder without jamming of the lock regardless of key bit position possible when withdrawing the triangular socket spanner.

However, ensuring the following arrangement of triangular and profile cylinder is absolutely essential: - backset 30 mm: profile cylinder

- backset 60 mm: triangular cylinder



#### No. 142DD

## Lock for triangular and profile cylinders, zinc-plated

Can be used for left or right closing by turning the latch head. Prepared for triangular and profile cylinder (PZ). Without night latch.

- backset 30 and 60 mm
- rotation 1-turn
- spindle 8 mm
- spacing 72 mm



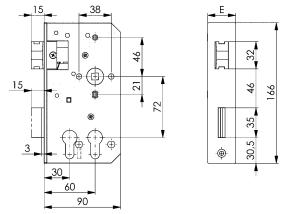
			r	
Order	for case width	Closure	E	Weight
no.	[mm]		[mm]	[g]
557058	30	PZ	24	620
557060	40	PZ	33	653

#### Note:

The cylinders can be actuated separately from one another and open or close the bolt. Installation of triangular and profile cylinder without jamming of the lock regardless of key bit position possible when withdrawing the triangular socket spanner.

However, ensuring the following arrangement of triangular and profile cylinder is absolutely essential: - backset 30 mm: profile cylinder

- backset 60 mm: triangular cylinder



#### No. 140DK

Lock case for two profile cylinders, empty Accessories: handle rosette set no. 494.



Order	Case width A	С	F	Weight
no.	[mm]	[mm]	[mm]	[g]
11197	30	172	33,5	780
14662	40	173	34,0	1000



#### No. 140D

## Lock case for two profile cylinders, bare-metal

with zinc-plated lock no. 142D-\*\*. Can be used for left or right closing by turning the spring bolt. Prepared for profile cylinder (PZ). With night latch function. Incl. handle rosette set no. 494.

- backset 30 and 60 mm
- backset 30 an
   rotation 1 turn
- rotation 1 turn
   follower 8 mm
- centres 72 mm



#### No. 142D

#### Lock for two profile cylinders, zinc-plated

can be used on left or right by turning the spring bolt. Prepared for profile cylinder (PZ). Night latch function.

- backset 30 and 60 mm - rotation 1 turn
- follower 8 mm
- centres 72 mm



			page	59
Order	for case width	Closure	E	Weight
no.	[mm]		[mm]	[g]
11130	30	PZW	24	750
14670	40	PZW	33	800

#### Note:

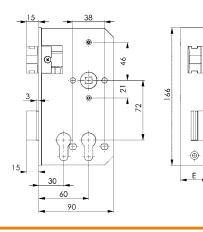
- Installation of two profile cylinders that can be operated independently of one another required - Cam position up to  $45^\circ$ 

32

46

35

g,







No. 140DK

#### Lock case for two profile cylinders, empty

Accessories: handle rosette set no. 494.

Order	Case width A	С	F	Weight
no.	[mm]	[mm]	[mm]	[g]
11197	30	172	33,5	780
14662	40	173	34,0	1000



С в F F Case width A Closure Material thickness Weight Order no. [mm] [mm] [mm] [mm] [mm] [mm] [g] 1550 P7W 11163 30 94,0 172 24 33,5 2,5 14407 40 PZW 94,5 173 33 34,0 3,0 1820

#### **Application:**

В

€

46

The practical solution when two people (or groups of people) require independent access: for example fire-brigade approaches or waste-container enclosures. The cased lock with two profile cylinders permits access for the fire brigade or disposal companies via general key, and can also be integrated into the normal master-key system.

#### Note:

15

15

3

30 60

- Installation of two profile cylinders that can be operated independently of one another required - Cam position up to  $45^{\circ}$ 

E

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A

166

21

#### Recommendations

No. 144ET, page 46

> No. 418, page 56

No. 497DZ,



#### No. 140V

#### Lock case for downward locking, bare-metal

with zinc-plated lock no. 142V. Without spring bolt and bolt. Can be used on left or right. Prepared for profile cylinder (PZ) or bit key adapter set. With night latch function.

- Incl. handle rosette set no. 494, 1 adjustable stainless steel bolt, 1 adapter for M10 threaded bar.
- backset 60 mm
- rotation 1 turn
- follower 8 mm
- centres 72 mm

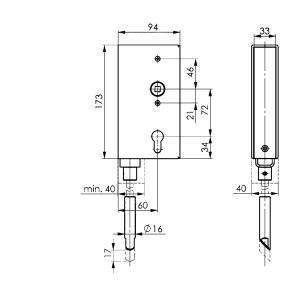
Order	Case depth	Closure	Material thickness	Weight
no.	[mm]		[mm]	[g]
10405	40	PZW	3,0	1995

#### **Application:**

This cased lock with downward locking spring bolt is suitable for doors and gates at which a large clearance width is required by a combined fixed/pass-through gate or a wing gate or sliding gate. This lock eliminates the need for a centre post. The vertical movement is achieved via the lever handles or the night latch function.

#### Note:

Rectangular tube, M10 studding and ramp shoe are not in our scope of supply.



Recommendations





Subject to technical alterations.



#### No. 140UMV

## Lock case for vertical multipoint locking, bare metal

With zinc-plated lock no. 142UMV, with stainless steel fore-end. Locking at top and bottom possible. Brass spring bolt and bolt. Can be used for left or right closing by turning the spring bolt. Prepared for profile cylinder (PZ) or bit key adapter set. With night latch function.

Incl. handle rosette set no. 494, 2 steplessly adjustable bolts, 2 adapters for M10 threaded rod.

- backset 60 mm
- rotation 2 turn
- follower 8 mm
- centres 72 mm



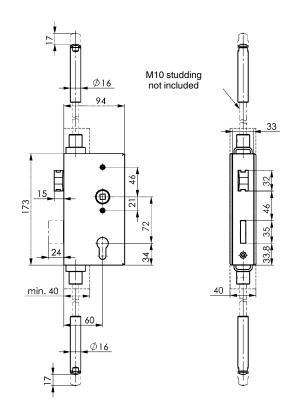
Order	Case depth	Closure	Material thickness	Weight
no.	[mm]		[mm]	[g]
13540	40	PZW	3,0	2290

#### **Application:**

The multiple-locking AMF cased lock is ideal for the additional and reliable locking of main and side doors. The vertical lock is achieved via the profile cylinder.

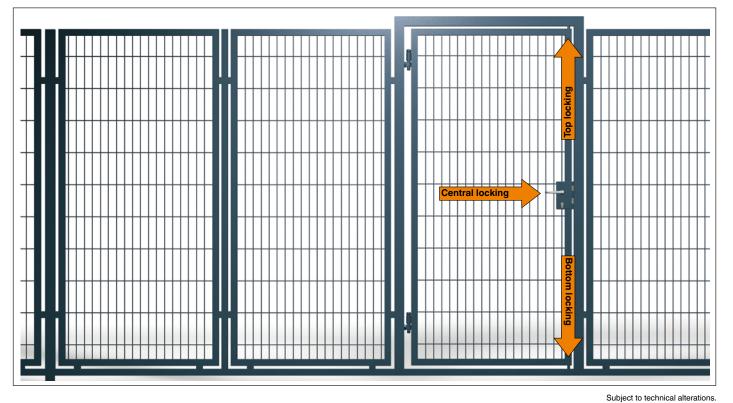
#### Note:

Rectangular tube and M10 studding are not supplied as standard. Studding provided by the customer should not exceed the max. length of 1200 mm each.



Recommendations





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#### No. 140UMH

#### Lock case for horizontal multipoint locking, bare metal

with galvanised lock no. 142UMV, with stainless steel fore-end. Horizontal locking at freely selectable distance from door possible. Brass spring bolt and bolt. Can be used for left or right closing by turning the latch head. Prepared for profile cylinder (PZ) or bit key adapter set. With night latch. Incl. lever rose set no. 494, 2 angle drives, incl. latch bolt,

- 2 adapter pieces for studding M10.
- backset 60 mm
- rotation 2-turns
- spindle 8 mm - spacing 72 mm





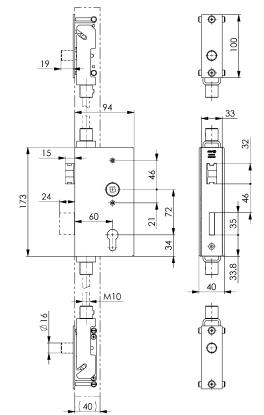
Order	Case depth	Closure	Material thickness	Weight	
	no.	[mm]		[mm]	[g]
55	7055	40	PZW	3	2800

#### **Application:**

The multiple-locking AMF lock case is ideal for the additional and reliable locking of main and side doors or a fence without a surrounding frame. The horizontal locking is achieved via the profile cylinder.

#### Note:

Rectangular pipe profile and M10 studding are not supplied as standard. Studding provided by the customer should not exceed the max. length of 1200 mm each. The lock and the angle drive can be used for pipe profiles of 40x40 to 40x80 mm.





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LOCKS FOR GATES AND DOORS 29

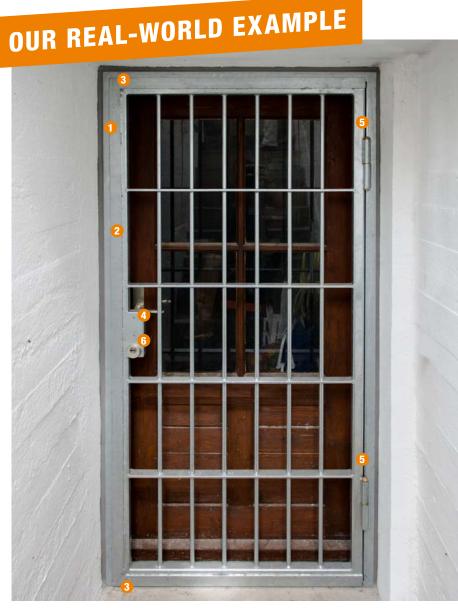


# **PROTECT YOURSELF!** AMF PROTECTION AGAINST BREAK-INS



- > Multipoint locking at three locations
- > Bolt projection vertically at top & bottom, 17 mm each, horizontally 24 mm
- > Rugged quality from AMF
- All parts even the springs are corrosion-resistant and in this way guarantee a long working life, stainless steel fore-end
- > DIN left / right closing possible by turning the latch head
- > Brass spring bolt and bolt
- > Wide range of accessories, handle, roses, profile cylinders, etc ...

0



A mounted safety lattice door with continuous bars Ø18 mm. Planned and built by **Prell & Fink GmbH in Stockdorf**, Tel. 089/899688-0.



4 Locking on the side by means of brass spring bolt and bolt through use of lock case no. 140UMV.



Door hinges with inside protection against levering out at the same height.

## WE WILL BE HAPPY TO ADVISE YOU!



 The frame of the lattice gate is fastened to the foundation by means of ten fastening holes.



2 Stop strip on all sides of door leaf or door frame to make use of a pry bar more difficult.



**3** Locking at top and bottom through use of lock case no. 140UMV.



Conical security rose no. 446 with cylinder-draw protection. Protects the cylinder against turning and drilling out.

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Subject to technical alterations.





### ANTI-PANIC LOCKS

The anti-panic locks are essentially, in accordance with the legal requirements for escape routes and emergency exits, intended for outwardly opening doors (hinge side contrasted with risk side).

Inwardly opening locks for transit function D (hinge side = hazard side) are available on request.

#### No. 140P

#### Lock case, bare-metal

With galvanised anti-panic lock no. 142P-\*\* with stainless steel fore-end, polished. Spring bolt cannot be turned. One-piece follower. Prepared for profile cylinder (PZ). With night latch function.

- Incl. handle rosette set no. 494.
- backset 60 mm
- rotation 2 turn
- follower 9 mm
- centres 72 mm - Function E



14431

#### Recommendations



No. 491N, page 34

#### No. 142P

#### Anti-panic lock, zinc-plated

With stainless steel fore-end, polished. Spring bolt cannot be turned. One-piece follower. Prepared for profile cylinder (PZ). With night latch function.

- backset 60 mm
- rotation 2 turns
- follower 9 mm
- centres 72 mm
- Function E



Order	Case width A	Closure	Door direction	В	С	E	F	G	Material thickness	Weight
no.	[mm]			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[g]
14415	30	PZW	DIN L	94,0	172	24	33,5	8,5	2,5	1550
14423	30	PZW	DIN R	94,0	172	24	33,5	8,5	2,5	1550
14431	40	PZW	DIN L	94,5	173	33	34,0	14,0	3,0	1800
14449	40	PZW	DIN R	94,5	173	33	34,0	14,0	3,0	1800

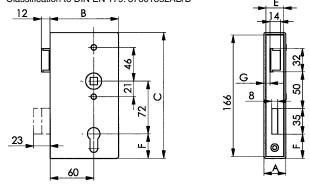
R = right, L = left Cased lock, empty, see no. 140K!

#### **Application:**

Locks with alternative function E and one-piece follower socket. With this lock, the fixed knob on the outside of the door prevents unauthorised access. The door can be opened from outside via the alternative function only using the key. From the inside, the anti-panic function is always available when the door is closed.

#### Note:

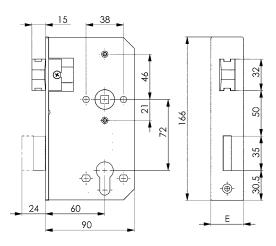
Separate supply of locks and fittings when the components must comply with DIN EN 179! Emergency-exit closure systems are safety-relevant products which may be subject to local regulations of the country in which they are installed, e.g. for Germany, they are entered in the Bauregelliste 2003/2 and they require an EU Certificate of Conformity (CE-mark). Classification to DIN EN 179: 37601352AB/D



Order	for case width	Closure	Door direction	E	Weight
no.	[mm]			[mm]	[g]
14480	30	PZW	DIN L	24	770
14498	30	PZW	DIN R	24	770
14506	40	PZW	DIN L	33	800
14514	40	PZW	DIN R	33	800

R = right, L = left

Cased lock, empty, see no. 140K!





#### No. 140PGN

#### Lock case, bare-metal

With galvanised anti-panic lock no. 142PGN-\*\* with stainless steel fore-end, polished. Spring bolt cannot be turned. Two-piece follower. Prepared for profile cylinder (PZ). Without night latch function.

- Incl. handle rosette set no. 494.
- backset 60 mm
- rotation 2 turn
- follower 9 mm
- centres 72 mm
- Funktion D



13375



Recommendations



page 34

#### No. 142PGN

#### Anti-panic lock, zinc-plated

With stainless steel fore-end, polished. Spring bolt cannot be turned. Two-piece follower. Prepared for profile cylinder (PZ). Without night latch function.

- backset 60 mm
- rotation 2 turns
- follower 9 mm
- centres 72 mm
- Function D



Order	Case width A	Closure	Door direction	В	С	E	F	G	Material thickness	Weight
no.	[mm]			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[g]
13334	30	PZ	DIN L	94,0	172	24	33,5	8,5	2,5	1550
13359	30	PZ	DIN R	94,0	172	24	33,5	8,5	2,5	1550
13375	40	PZ	DIN L	94,5	173	33	34,0	14,0	3,0	1800
13391	40	PZ	DIN R	94,5	173	33	34,0	14,0	3,0	1800

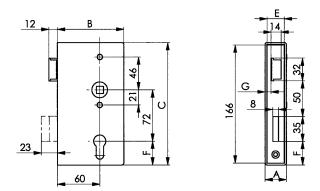
R = right, L = left Cased lock, empty, see no. 140K!

#### **Application:**

Lock with access function D and divided follower socket. When the door is unlocked, this lock permits intermittent access from inside and outside. Warning: once the door is locked, access from outside is no longer possible! After being actuated from the inside, however, the door can also be opened from the outside (not self-locking). Rescue measures are not obstructed. From the inside, the anti-panic function is always available when the door is closed.

#### Note:

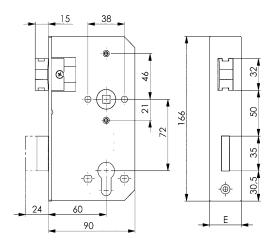
Separate supply of locks and fittings when the components must comply with DIN EN 179! Emergency-exit closure systems are safety-relevant products which may be subject to local regulations of the country in which they are installed, e.g. for Germany, they are entered in the Bauregelliste 2003/2 and they require an EU Certificate of Conformity (CE-mark). Classification to DIN EN 179: 37601352AB/D



(	Order no.	for case width	Closure	Door direction	E [mm]	Weight
1	13417	30	PZ	DIN L	24	770
1	13433	30	PZ	DIN R	24	770
1	13458	40	PZ	DIN L	33	800
1	13474	40	PZ	DIN R	33	800

R = right, L = left

Cased lock, empty, see no. 140K!



# AWE (

## Furniture set for anti-panic lock

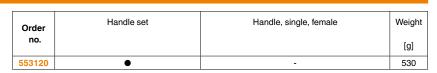
#### No. 491N

#### Furniture set for anti-panic lock

Suitable for lock cases no. 140P. Stainless steel, with 9 mm spindle, without cylinder rose.

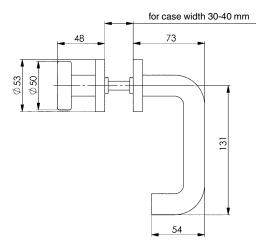






#### Note:

Emergency-exit closure systems in accordance with DIN EN 179 must be tested and certified as an assembly of lock and fixture. The product must be used as one assembly. However, tender and delivery can be done separately.



#### No. 492N

#### Lever set for anti-panic lock

Suitable for lock cases no. 140PGN. Stainless steel, with 9 mm split spindle, without cylinder rose.



#### 553121 Note:

Order

no.

Emergency-exit closure systems in accordance with DIN EN 179 must be tested and certified as an assembly of lock and fixture. The product must be used as one assembly. However, tender and delivery can be done separately.

73

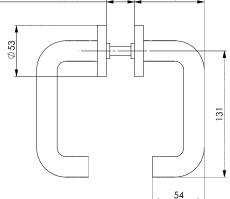
Handle, single, female

for case width 30-40 mm

Handle set

•





### No. 448

#### Cylinder rose set

Suitable for use with detachable fitting 491N and lever fitting 492N, stainless steel.





## Order no. Dimension Weight 555069 Ø53 x 10 26

#### Note:

Emergency exit closure systems in accordance with DIN EN 179 must be tested and certified as an assembly of lock and fixture.

The certified cylinder rose protrudes 2 mm over the lock case.



Subject to technical alterations.

Weight

[g]

520



#### No. 140PS

#### Self-locking lock case

With zinc-plated lock no. 142PS.\*\*, with stainless steel fore-end, ground. Spring bolt cannot be turned. Prepared for profile cylinder (PZ). With night latch.

- Incl. lever rose set no. 494.
- Backset 60 mm
- Spindle 8 mm
- Spacing 72 mm

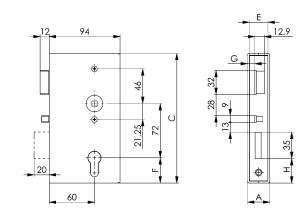
Order no.	Case width A	Closure	Door direction	С	Е	F	G	н	Material thickness	Weight
	[mm]			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[g]
555070	30	PZW	DIN L	172	24	33,5	9,6	32,5	2,5	1530
555071	30	PZW	DIN R	172	24	33,5	9,6	32,5	2,5	1530
555073	40	PZW	DIN L	173	33	34,0	14,9	33,25	3,0	1800
555077	40	PZW	DIN R	173	33	34,0	14,9	33,25	3,0	1800

#### **Application:**

Mechanically self-locking lock with one-part spindle. The automatic self-locking mechanism ensures secure locking through the deadbolt, as soon as the door closes. With this lock, the fixed knob on the outside of the door prevents unauthorised access. The door can be opened from outside via the night latch function only using the key. From inside, the door basically has to be opened via the door lever even when locked.



555070





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#### No. 142PS

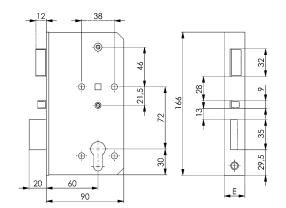
#### Self-locking lock, galvanised

With stainless steel fore-end, ground. Spring bolt cannot be turned.

- Prepared for profile cylinder (PZ). With night latch.
- Backset 60 mm - Spindle 8 mm
- Spacing 72 mm



Order	for case width	Closure	Door direction	E	Weight
no.	[mm]			[mm]	[g]
555078	30	PZW	DIN L	24	770
555079	30	PZW	DIN R	24	770
555080	40	PZW	DIN L	33	810
555081	40	PZW	DIN R	33	810



#### No. 147NIPS

#### Striking plate, V2A

Stainless steel.

Accessories: 2 flat-head screws M4x8 mm, stainless steel.

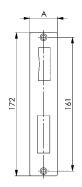


Weight Material thickness for case width А Order no. [mm] [mm] [mm] [g] 555043 30 55 24 3 555044 36 40 3 100

#### **Application:**

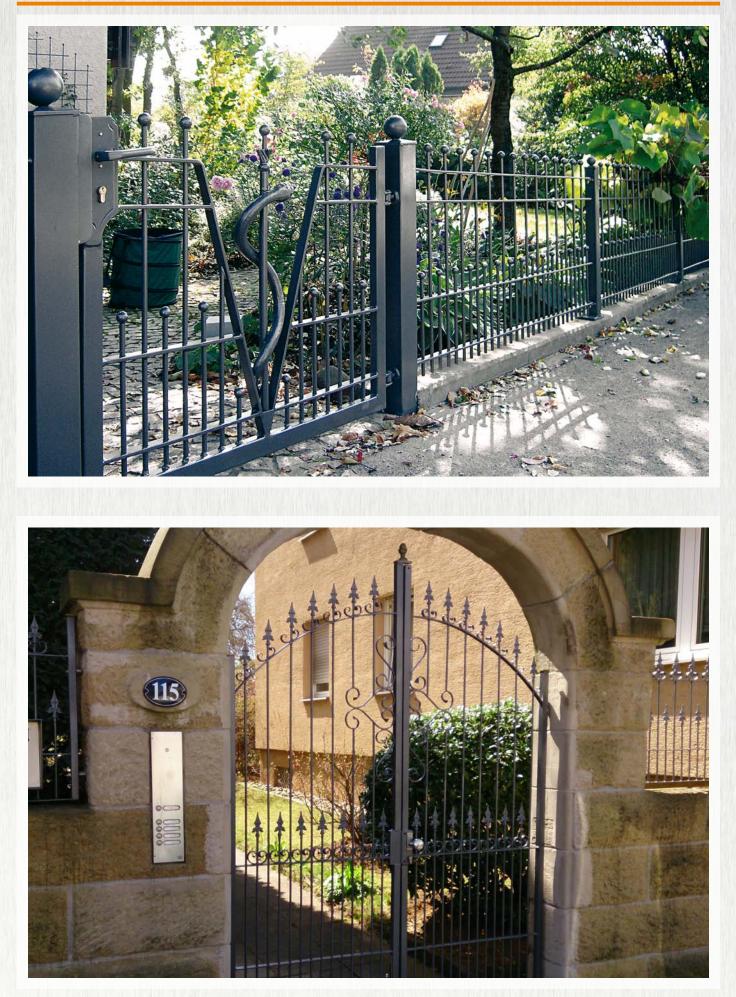
Utable for striking boxes for sliding bolts: Order no. 555043: 144ET, 146ET, 147, 147B Case width 30 mm Order no. 555044: 144ET, 146ET, 147, 147A, 147B Case width 40 mm

Suitable for cased locks: Order no. 555043: 140PS Case width 30 mm Order no. 555044: 140PS Case width 40 mm









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#### No. 140RD

# Lock case with roller latch rim deadlock for triangular and profile cylinders, bare-metal

with zinc-plated roller latch rim deadlock for triangular and profile cylinder no. 142RD, with stainless steel fore-end. Can be used on left or right. Prepared for triangular and profile cylinder (PZ). Without night latch.

- backset 30 and 60 mm
- rotation 1-turn
- spacing 72 mm



Order	Case width A	Closure	В	С	E	F	н	Weight
no.	[mm]		[mm]	[mm]	[mm]	[mm]	[mm]	[g]
557063	30	PZ	94	172	24	33,5	33,5	1470
557066	40	PZ	94	173	33	34,5	34,0	2550

#### **Application:**

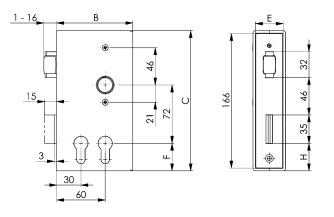
The practical solution when two people (or groups of people) require independent access: for example fire-brigade approaches or waste-container enclosures. The lock case with two cylinders permits access for the fire brigade or disposal companies via triangular socket spanner, and can also be integrated into the normal master-key system. After the bolt is pushed back, the gate can be pushed open easily via the roller latch (stationary hardware recommended).

#### Note:

The cylinders can be actuated separately from one another and open or close the bolt. Installation of triangular and profile cylinder without jamming of the lock regardless of key bit position possible when withdrawing the triangular socket spanner.

However, ensuring the following arrangement of triangular and profile cylinder is absolutely essential: - backset 30 mm: profile cylinder

- backset 60 mm: triangular cylinder



#### No. 142RD

## Roller latch rim deadlock for triangular and profile cylinders, zinc-plated

with stainless steel fore-end. Can be used on left or right. Prepared for triangular and profile cylinder (PZ). Without night latch.

- backset 30 and 60 mm
- rotation 1-turn
- spacing 72 mm



Order no.	for case width	Closure	E	Weight
-	[mm]		[mm]	[g]
557070	30	PZ	24	728
557072	40	PZ	33	763

#### Note:

Order

no.

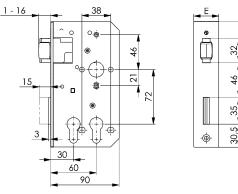
11197

14662

The cylinders can be actuated separately from one another and open or close the bolt. Installation of triangular and profile cylinder without jamming of the lock regardless of key bit position possible when withdrawing the triangular socket spanner.

However, ensuring the following arrangement of triangular and profile cylinder is absolutely essential: - backset 30 mm: profile cylinder

- backset 60 mm: triangular cylinder



Case width A

[mm]

30

40

No. 140DK

Lock case for two profile cylinders, empty

Accessories:	handle	rosette	set	no.	494.



Subject to technical alterations.

Weight

[a]

780

1000

F

[mm]

33,5

34 0

С

[mm]

172

173



#### No. 140R

## Lock case with roller latch rim deadlock, bare metal

With zinc-plated roller latch rim deadlock no. 142R-\*\*, with stainless steel fore-end. Can be used on left or right. Prepared for profile cylinder (PZ) or bit key adapter set. With night latch function.

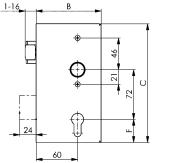
- backset 60 mm
- rotation 2 turn
- centres 72 mm

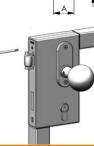


Order no.	Case width A	Closure	В	С	E	F	Weight
	[mm]		[mm]	[mm]	[mm]	[mm]	[g]
12864	30	PZW	94,0	172	24	33,5	1550
12880	40	PZW	94,5	173	33	34,5	1820

Cased lock, empty, see no. 140K!

Setting the latch projection Adjustment range:1-16 mm





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Recommendations



page 67

No. 142R

#### Roller latch rim deadlock, galvanised

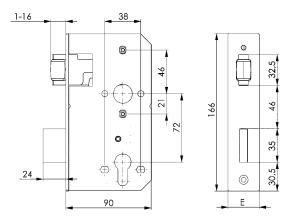
Can be used on left or right. With stainless steel fore-end, prepared for profile cylinder (PZ) or bit key adapter set. Night latch function.

- backset 60 mm

- rotation 2 turns
- centres 72 mm



#### Weight Е for case width Closure Order no. [mm] [mm] [g] 30 PZW 24 750 12906 12922 40 PZW 33 810



#### Striking plate, V2A

stainless steel. Accessory: 2 stainless steel screws M4x8 mm.



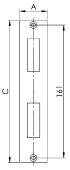


	r	c	c		
Order	for case width	А	С	Material thickness	Weight
no.	[mm]	[mm]	[mm]	[mm]	[g]
557053	30	24	171	3,0	90
557054	40	33	172	3,0	100

#### Application:

Suitable for striking boxes for sliding bolts: Order no. 557053: 144ET, 146ET, 147, 147B Case width 30 mm Order no. 557054: 144ET, 146ET, 147, 147A, 147B Case width 40 mm

Suitable for cased locks: Order no. 557053: 140R, 140RD Case width 30 mm Order no. 557054: 140R, 140RD Case width 40 mm





#### No. 140S

#### Sliding-door lock case, bare-metal

with zinc-plated lock no. 142S-\*\*. Follower and latch catch made of cast stainless steel. Optionally prepared for profile cylinder (PZ), Swiss round cylinder (RZ) or bit-key adapter set. With night latch function.

- Incl. handle rosette no. 494, and 1 locking pin, stainless steel.
- backset 60 mm
- rotation 1 turn
- follower 8 mm
- centres PZ 72 mm
- centres RZ 74 mm



Recommendations

CAD

No. 147S, page 42



#### No. 142S

#### Sliding-door lock, zinc-plated

Follower and latch catch made of cast stainless steel. Optionally prepared for profile cylinder (PZ), Swiss round cylinder (RZ) or bit key adapter set. Night latch function.

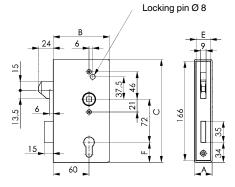
- Incl. 1 locking pin - backset 60 mm
- rotation 1 turn
- follower 8 mm
- centres PZ 72 mm
- centres RZ 74 mm



Order	Case width A	Closure	В	С	D	Е	F	Material thickness	Weight
no.	[mm]		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[g]
13987	30	PZW	94	172	72	24	33,5	2,5	1550
13839	30	RZW	94	172	74	24	31,5	2,5	1550
13995	40	PZW	94	173	72	33	34,0	3,0	1820
13821	40	RZW	94	173	74	33	32,0	3,0	1820
14274	50	PZW	94	173	72	43	34,0	3,0	1960
13961	50	RZW	94	173	74	43	32,0	3,0	1960
16832	60	PZW	94	173	72	53	34,0	3,0	2010

#### Note:

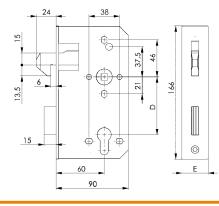
The lock is fastened by a sturdy locating pin in the case, and this retained by a screw from the foreend face through the latch cut-out. The additional deadbolt option prevents the door being levered out.



Order	for case width	Closure	D	E	Weight
no.	[mm]		[mm]	[mm]	[g]
13789	30	PZW	72	24	800
13797	30	RZW	74	24	800
13805	40	PZW	72	33	830
13813	40	RZW	74	33	830
13847	50	PZW	72	43	870
13946	50	RZW	74	43	870
16816	60	PZW	72	53	880

#### Note:

The additional deadbolt option prevents the door being levered out.



No.	140SK	

Sliding-door lock case, empty

for sliding-door lock no. 142S. Accessories: handle rosette set no. 494.

Order	Case width A	Closure	С	D	F	Material thickness	Weight
no.	[mm]		[mm]	[mm]	[mm]	[mm]	[g]
14076	30	PZW	172	72	33,5	2,5	780
14084	30	RZW	172	74	31,5	2,5	780
14191	40	PZW	172	72	34,0	3,0	820
14217	40	RZW	172	74	32,0	3,0	1000
14233	50	PZW	173	72	34,0	3,0	1150
14258	50	RZW	173	74	32,0	3,0	1155
16790	60	PZW	173	72	34,0	3,0	1170





#### No. 140SD

## Sliding-door lock case for two profile cylinders, bare-metal

with zinc-plated lock no. 142SD. Follower and latch catch made of cast stainless steel. Prepared for profile cylinder (PZ). With night latch function.

- Incl. handle rosette no. 494, and 1 locking pin, stainless steel.
- backset 30 and 60 mm
- rotation 1 turn
- follower 8 mm
- centres 72 mm



Recommendations

CAD

No. 147SNIG-XX-06, No. 418, page 19 No. 418,

#### No. 142SD

## Sliding-door lock for two profile cylinders, zinc-plated

Follower and latch catch made of cast stainless steel. Prepared for profile cylinder (PZ). Night latch function.

- Incl. 1 locking pin.
- backset 30 and 60 mm
- rotation 1 turn
- follower 8 mm
- centres 72 mm



#### No. 140SDK

Sliding-door lock case for two profile cylinders, empty

for sliding-door lock no. 142SD. Accessories: handle rosette set no. 494.



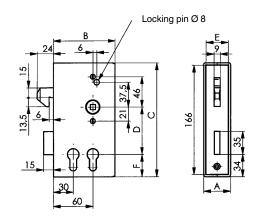
Order	Case width A	Closure	В	С	D	E	F	Material thickness	Weight
no.	[mm]		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[g]
16212	40	PZW	94,5	173	72	33	34	3,0	1820

#### **Application:**

The practical solution when two people (or groups of people) require independent access: for example fire-brigade approaches or waste-container enclosures. The cased lock with two profile cylinders permits access for the fire brigade or disposal companies via general key, and can also be integrated into the normal master-key system.

#### Note:

- Installation of two profile cylinders that can be operated independently of one another required - Cam position up to  $45^\circ$ 



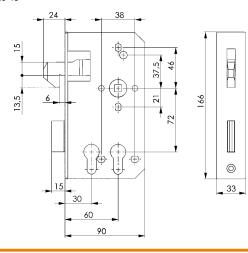
Order	for case width	Closure	E	Weight
no.	[mm]		[mm]	[g]
16238	40	PZW	33	810

#### Note:

No. 55

page 67

- Installation of two profile cylinders that can be operated independently of one another required - Cam position up to  $45^\circ$ 



Order	Case width A	Closure	С	F	Weight
no.	[mm]		[mm]	[mm]	[g]
16220	40	PZW	173	34	1000



### Sliding-door lock casing, bare-metal

#### No. 147SNIG-XX-06

#### Sliding gate striking plate, V2A

stainless steel. Accessory: 2 stainless steel screws M5 x 10 mm.



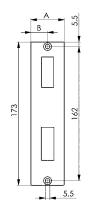
Order no.	for case width [mm]	A [mm]	B [mm]	Material thickness [mm]	Weight [g]
553125	30	30	15	3,0	95
154815	40	40	20	3,0	100

#### **Application:**

Suitable for no. 140S, 142S, 140SD and 142SD.

#### Note:

This striking plate can be used to advantage when the frame serves as the sliding bolt. In this case it is not necessary to make precise cut-outs for the latch and deadbolt.

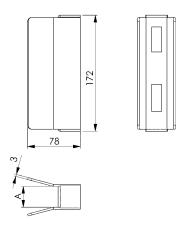


#### No. 147S

Sliding-door lock casing, bare-metal for welding.

Order	for case width	А	Weight
no.	[mm]	[mm]	[g]
14134	30	31	775
14142	40	41	830









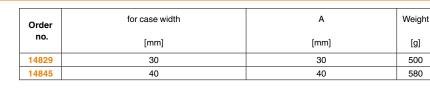
### Lock casing, zinc-plated

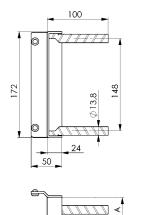
#### No. 145

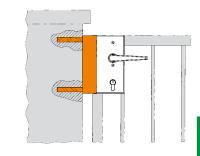
### Lock casing, zinc-plated

for installation by drilling. Can be used on left or right.









Recommendations



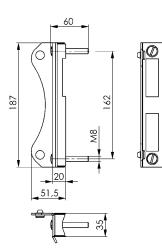
page 47

No. 145A

Lock casing, zinc-plated For screwing on. Can be used on left or right.



Order	for case width	Weight
no.	[mm]	[9]
16329	30	330
16360	40	350



Recommendations



No. 147A, page 47



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#### No. 145W

CAD

**Stop** for welding. Can be used on left or right.



Order no.	for
524397	
524330	
173	
27	

Order	for case width	А	Weight
no.	[mm]	[mm]	[g]
524397	30	36	200
524330	40	45	230

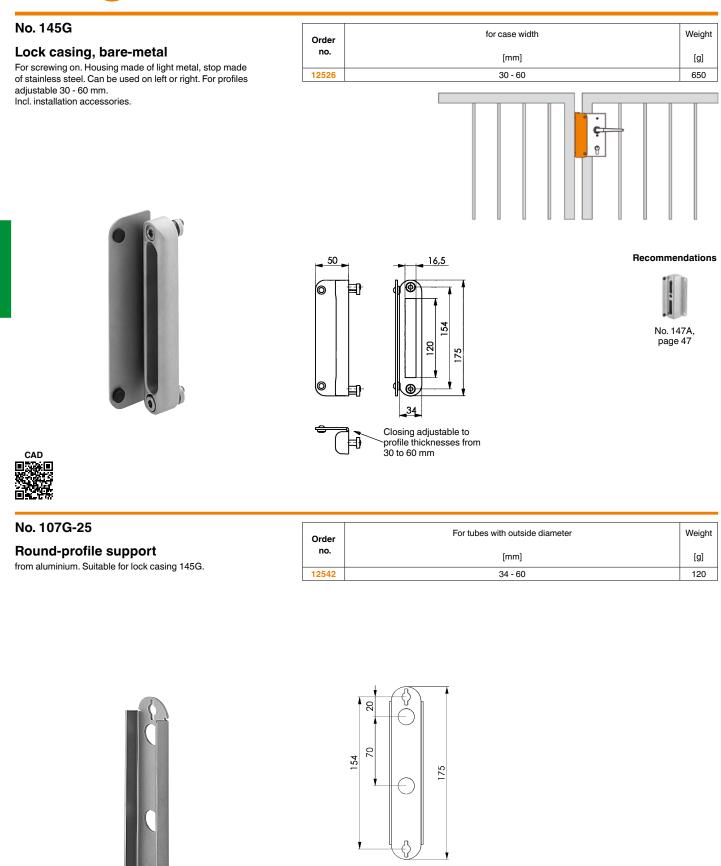
Subject to technical alterations.

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LOCKS FOR GATES AND DOORS 43

# AWLE

### Striking box and round-profile support



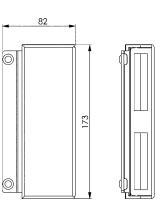


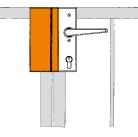
### Striking box, bare-metal

No. 146GS	Order	
Striking box, bare-metal, narrow	no.	
for welding for double gates. Can be used on left or right.	17954	

Order	for case width	А	Weight
no.	[mm]	[mm]	[g]
17954	30	30	784
551708	40	40	922









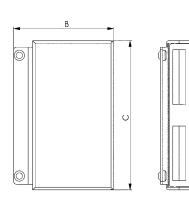


#### No. 144GS

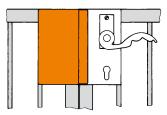
Striking box, bare-metal for welding for double gates. Can be used on left or right.

Order	for case width	А	В	С	Weight
no.	[mm]	[mm]	[mm]	[mm]	[g]
17921	30	30	116	172	1061
17939	40	40	119	173	1269
17947	50	50	119	173	1452













### Striking box, bare-metal

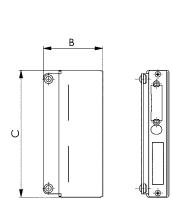
#### No. 146ET

### Striking box, bare-metal, narrow

for welding for double gates. Can be used on left or right. Prepared for electric door opener. Incl. zinc-plated striking plate.

Order	for case width	А	В	С	Weight
no.	[mm]	[mm]	[mm]	[mm]	[g]
14746	30	30	80,5	172	725
10330	40	40	81,0	173	920







Recommendations

P





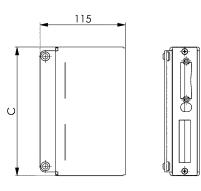
#### No. 144ET

#### Striking box, bare-metal

for welding for double gates. Can be used on left or right. Prepared for electric door opener. Incl. zinc-plated striking plate.

Order	for case width	А	С	Weight
no.	[mm]	[mm]	[mm]	[g]
14704	30	30	172	935
14738	40	40	173	1275
14761	50	50	173	1354
14787	60	60	173	1525

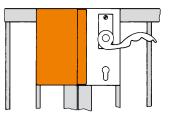




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Recommendations







### Lock casing

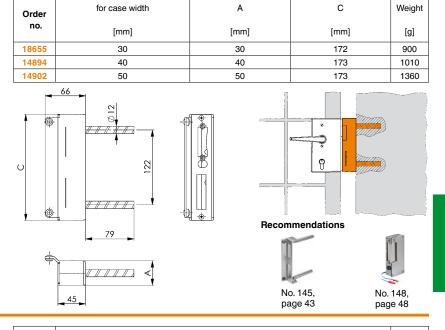
#### No. 147

#### Lock casing, zinc-plated

for installation by drilling. Can be used on left or right. Prepared for electric door opener. Incl. zinc-plated striking plate.







No. 147A

#### Lock casing, zinc-plated

for installation with wall plugs. Can be used on left or right. Prepared for electric door opener. Incl. zinc-plated striking plate.

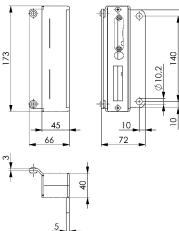


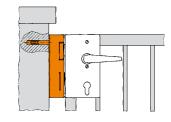
Order	for case width	Weight
no.	[mm]	[g]
14977	40	910

160

#### On request:

Striking box that fits 30 mm case width.





Recommendations

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No. 144ET,

No. 148, page 48

#### No. 147B

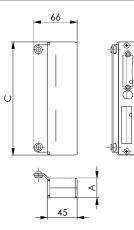
#### Lock casing, bare-metal

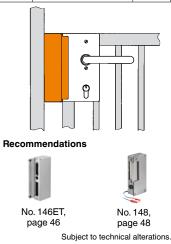
CAD

for welding. Can be used on left or right. Prepared for electric door opener. Incl. zinc-plated striking plate.



Order	for case width	А	С	Weight
no.	[mm]	[mm]	[mm]	[g]
18630	30	30	172	800
14878	40	40	173	865
14852	50	50	173	965





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LOCKS FOR GATES AND DOORS 47



### **Electric door-opener**

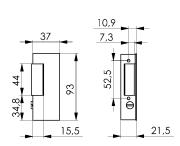
#### No. 148

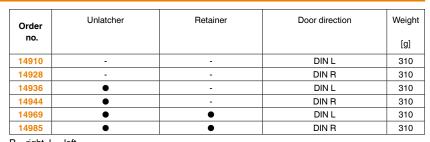
#### **Electric door-opener**

Operating voltage 6-12V. For alternating current (protection class IP65), fail-safe version.



14936/14969





R = right, L = left

#### Application:

With both the striking box and the cased lock, the electric door-opener is installed from the front. The recesses for the door opener must be cut out in the strike plate, strike box or lock case.

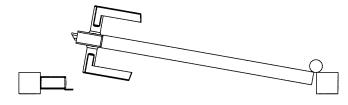
#### On request:

Version without unlocking and without retainer (latching) in closed-circuit design available in 12V or 24V direct current.





#### Example: Door closing DIN L with ET for door direction DIN L





#### Retainer

The retainer keeps the door opener unlatched until the door is opened even after contact is made. Entry is only possible once. The retainer functions by internal electronics. Retaining function for one-off, time-delayed entry.

#### Unlatcher

Unlatching is performed using the adjustment screw and deactivates the door opener function during visiting hours. The door opener spring bolt is movable, the door can be opened and closed as many times as desired.

- Screw slot vertical = free access

- Screw slot horizontal = normal door opener function



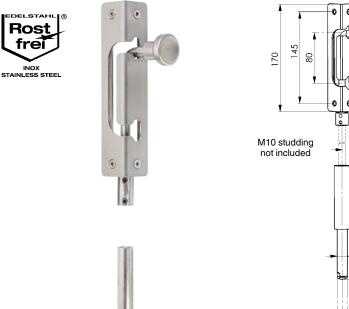
### **Espagnolette**

#### No. 151NI

#### Espagnolette, rail-guided

for securing the second door leaf of two-leaf doors. Stainless steel, can be used on left or right. Suitable for pipe profile from 30x30 mm. Accessory: 4 stainless steel flat-head screws,

stainless steel actuator knob, bare-metal bolt guide sleeve for latch, stainless steel bolt guide sleeve for latch, template for marking the aperture, installation instructions.



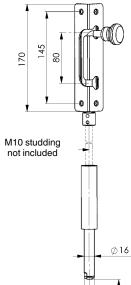
	Order	Suitable for tube profiles from	Thickness of the pipe profile	Weight	
	no.	[mm]	[mm]	[g]	
ĺ	11064	30 x 30	2	500	

#### **Application:**

This version is particularly resistant to dirt and ice and provides excellent protection against vandalism. The rail-guided movement of the handle prevents the espagnolette from being pushed down to the unlocked position.

#### Note:

Rectangular tube and M10 studding are not supplied as standard.



Order

no.

554189

80

Suitable for tube profiles from

[mm]

30 x 30



Thickness of the pipe profile

[mm]

2-3

Weight

[g]

1510

### No. 151C

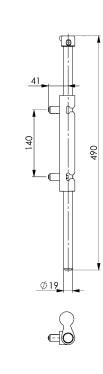
#### Espagnolette, Convenient

for securing the second door leaf of two-leaf doors. Aluminium housing, can be used on right or left. Suitable for pipe profiles from 30x30 mm.

Accessory: 2 blind nuts for installation,

aluminium actuator knob, aluminium actuating bolt,

template for marking the aperture, installation instructions.



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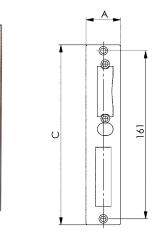
### Striking plate

#### No. 147NI

#### Striking plate, V2A

stainless steel. Accessory: 2 stainless steel screws M4x8 mm.





Order	for case width	А	С	Material thickness	Weight
no.	[mm]	[mm]	[mm]	[mm]	[g]
553126	30	24,0	171	3	55
553127	-	34,0	172	3	95
553128	40	33,0	172	3	90
553438	42	35,4	172	3	100
553129	50	43,0	172	3	135
553130	60	53,0	172	3	170

#### **Application:**

Uitable for striking boxes with sliding bolts: Order no. 553126: 144ET, 146ET, 147, 147B Case width 30 mm Order no. 553128: 144ET, 146ET, 147, 147A, 147B Case width 40 mm Order no. 553129: 144ET, 147, 147B Case width 50 mm Order no. 553130: 144ET Case width 60 mm

Suitable for cased locks: Order no. 553126: 141U, 140U, 140UM, 140D, 140P, 140PGN Case width 30 mm Order no. 553127: 140U Case width 34 mm Order no. 553128: 141U, 140U, 140UM, 140UMV, 140D, 140P, 140PGN Case width 40 mm Order no. 553128: 140UNIG Case width 42,4 mm Order no. 553129: 140U Case width 50 mm Order no. 553130: 140U Case width 60 mm

#### Note:

These striking plates can be used to advantage if the frame also serves as the "lock casing". It is then not necessary to create precise recesses for the hook latch and deadbolt. The bores for fastening the striking plate in the closing or striking box are centrally arranged.

#### No. 147V

#### Striking plate, zinc-plated

Accessory: 2 stainless steel screws M4x8 mm.

Order no.	for case width [mm]	A [mm]	C [mm]	Material thickness [mm]	Weight [g]
553131	30	24	171	3	55
553132	-	34	172	3	95
553133	40	33	172	3	90
553134	50	43	172	3	135
553135	60	53	172	3	170

#### **Application:**

Suitable for striking boxes with sliding bolts: Order no. 553131: 144ET, 146ET, 147, 147B Case width 30 mm Order no. 553133: 144ET, 146ET, 147, 147A, 147B Case width 40 mm Order no. 553134: 144ET, 147, 147B Case width 50 mm Order no. 553135: 144ET Case width 60 mm

Suitable for cased locks:

Order no. 553131: 141U, 140U, 140UM, 140D, 140P, 140PGN Case width 30 mm

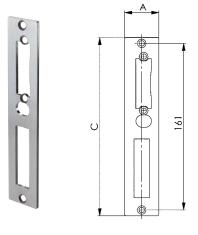
Order no. 553132: 140U Case width 34 mm

Order no. 553133: 141U, 140U, 140UM, 140UMV, 140D, 140P, 140PGN Case width 40 mm

Order no. 553134: 140U Case width 50 mm Order no. 553135: 140U Case width 60 mm

#### Note:

These striking plates can be used to advantage if the frame also serves as the "lock casing". It is then not necessary to create precise recesses for the hook latch and deadbolt. The bores for fastening the striking plate in the closing or striking box are centrally arranged.

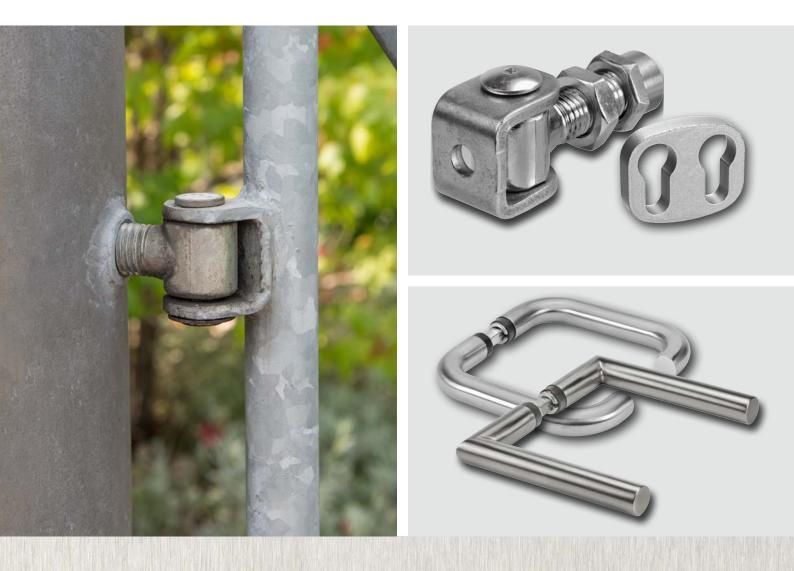




## QUALITY THAT OPENS ALL DOORS FOR YOU ... SUITABLE LOCK CASE ACCESSORIES

#### ON THE FOLLOWING PAGES YOU WILL FIND:

- > suitable fittings for your lock case or tube-frame lock, whether in round, angular or hammer-finished form, in stainless steel, aluminium or forged steel.
- > suitable accessories for security and protection, for fastening and installation, or simply as replacements and supplements.



Subject to technical alterations.

LOCKS FOR GATES AND DOORS 51

### Fittings in stainless steel, angular shape

Pivoting

Pivoting

•

Door knob

Door knob

[mm]

Ø 55

Ø 55

Rose

[mm]

32 x 87 x 6

32 x 87 x 6

Short plate

[mm]

32 x 156 x 6

32 x 156 x 6

Weight

[g]

220

220

Weight

[g]

300

300

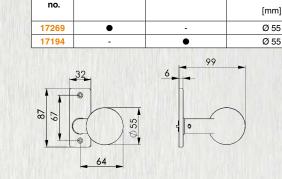
#### No. 438

#### Door knob, cranked

Stainless steel. Installed on edged furniture rose. 17269 rigid installation, can be used on left or right 17194 rigid installation, rotatable Incl. 2 stainless steel screws.







Fixed

Fixed

•

Order

Order

no.

17152

17277

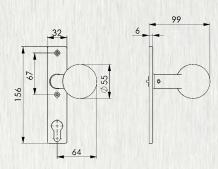
No. 439

#### Door knob, cranked

Stainless steel. Installed on edged short cylinder plate. 17152 rigid installation, can be used on left or right 17277 rigid installation, rotatable Incl. 2 stainless steel screws. Short plate with 72 mm spacing.







No. 436

#### Door knob, straight

Stainless steel. Installed on edged furniture rose. 17186 rigid installation, 16741 rigid installation,, rotatable Incl. 2 stainless steel screws.



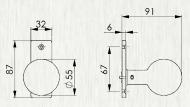
Short plate with 72 mm spacing.

> Ros frei

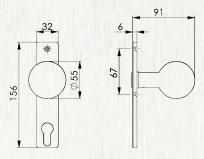
INOX



					more concerned to the	
	Order	Fixed	Pivoting	Door knob	Rose	Weight
1	no.			[mm]	[mm]	[g]
	17186	•	-	Ø 55	32 x 87 x 6	200
	16741	-	•	Ø 55	32 x 87 x 6	200



No. 437	Order	Fixed	Pivoting	Door knob	Short plate	Weight
Door knob, straight	no.			[mm]	[mm]	[g]
Stainless steel. Installed on edged short cylinder plate. 17228 rigid installation	17228	•	-	Ø 55	32 x 156 x 6	280
16782 rigid installation, rotatable Incl. 2 stainless steel screws.	16782		•	Ø 55	32 x 156 x 6	280





### Fittings in stainless steel, round shape

Door knob

Door knob

[mm]

Ø 55

Ø 55

Rose

[mm]

32 x 87 x 6

32 x 87 x 6

Short plate

[mm]

32 x 156 x 6

32 x 156 x 6

Weight

[g]

220

220

Weight

[g]

300

300

Pivoting

Pivoting

•

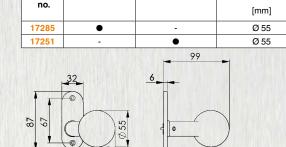
#### No. 433

#### Door knob, cranked

Stainless steel. Installed on rounded furniture rose. 17285 rigid installation, can be used on left or right 17251 rigid installation, rotatable Incl. 2 stainless steel screws.







Fixed

64

Fixed

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Order

Order

no.

17178

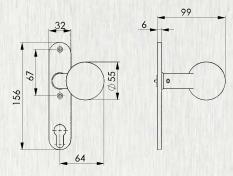
17012

#### Door knob, cranked

Stainless steel. Installed on rounded short cylinder plate. 17178 rigid installation, can be used on left or right 17012 rigid installation, rotatable Incl. 2 stainless steel screws. Short plate with 72 mm spacing.







#### No. 431

#### Door knob, straight

Stainless steel. Installed on rounded furniture rose. 17202 rigid installation 16766 rigid installation, rotatable Incl. 2 stainless steel screws.



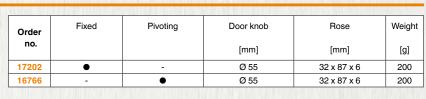
No. 432

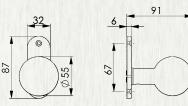
Door knob, straight

17244 rigid installation 16808 rigid installation, rotatable



Stainless steel. Installed on rounded short cylinder plate.

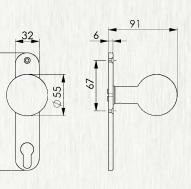




Order	Fixed	Pivoting	Door knob	Short plate	Weight
no.			[mm]	[mm]	[g]
17244	•	-	Ø 55	32 x 156 x 6	280
16808	-	•	Ø 55	32 x 156 x 6	280

Ros fre INOX STAINLESS STEEL





56

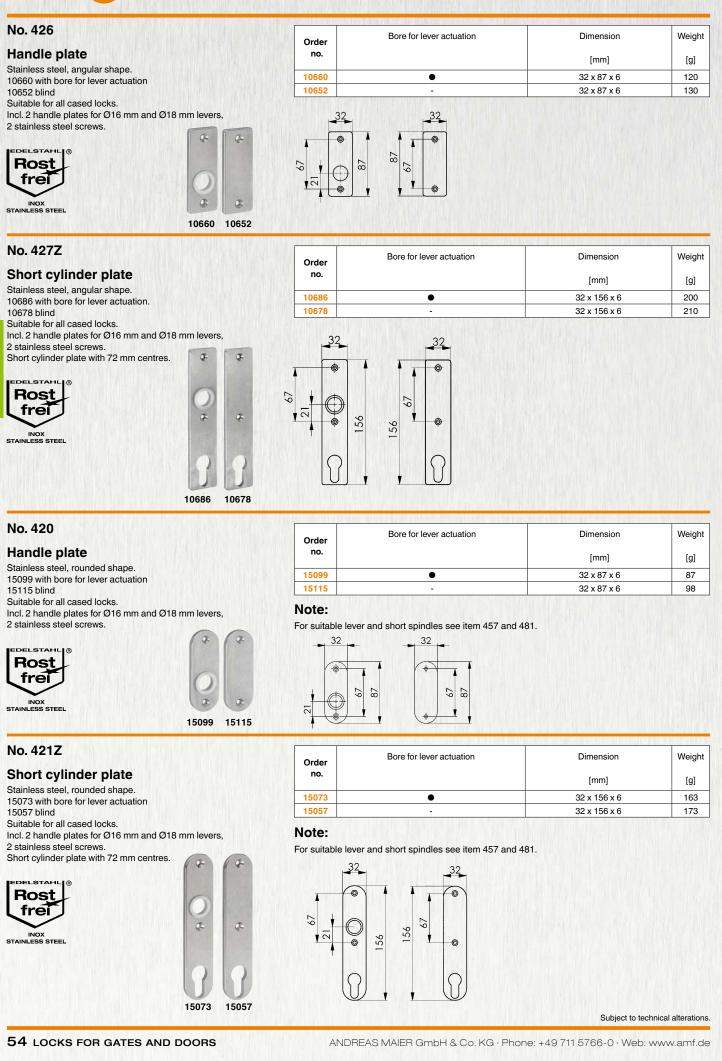
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LOCKS FOR GATES AND DOORS 53

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### **Fittings in stainless steel**





### **Fittings in stainless steel**

for case width

[mm]

30 - 50

Weight

[g]

225

150

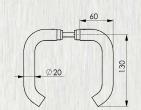
#### No. 419

#### Lever handles

15651 Lever handles pair, with handle pin 15644 Lever handles, single, female Stainless steel, rounded shape, 18 mm guide, 8 mm spindle.







Ø19

122,

Handle set

•

Order

no.

15651

15644

No. 424

#### Lever handles, L-shaped

11288 Lever handles pair, with handle pin 11304 Lever handles, single, female Stainless steel, rounded shape, 18 mm guide, 8 mm spindle.





Order	Handle set	Handle, single, female	for case width	Weight
no.			[mm]	[9]
11288	•	-	30 - 60	215
11304	-	•	-	80

Handle, single, female

-

•



Rost frei

> INOX STEEL

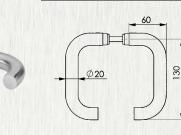
CAD 

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No. 435

#### Lever handles, U-shaped

11437 Lever handles pair, with handle pin 15313 Lever handles, single, female Stainless steel, rounded shape, 18 mm guide, 8 mm spindle.



Order no.	Handle set	Handle, single, female	for case width [mm]	Weight [g]
11437	•	-	30 - 50	250
15313	-	•	-	150

Door knob Weight Order Door knob, cranked no. [mm] [g] Stainless steel, rounded shape, 16 mm guide. 171/ Ø 55 95



No. 430

Door knob, straight

Incl. 1 handle rosette.

Incl. 1 handle rosette.



17145			
	Ø16	90	-1
A			
	64		)
Ø55_			

Order	Door knob	Weight
no.	[mm]	[g]
17160	Ø 55	75



Stainless steel, rounded shape, 16 mm guide.

INOX STAINLESS STEEL



	82	
Ø16	1	
		Ø 55
<b>↓</b> <sup>™</sup> └	_(	

Subject to technical alterations.

LOCKS FOR GATES AND DOORS 55

# AWLE

### **Light-alloy fittings**

for case width

[mm]

30 - 50

for case width

[mm]

30

Weight

[g]

310

135

Weight

[g]

205

85

#### No. 418

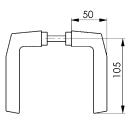
#### Lever handles, straight

15388 Lever handles pair, with handle pin

15347 Lever handles, single, female

Light-alloy, silver-coloured (F1), angular shape, 18 mm guide, 8 mm spindle.





Handle set

•

Order

no.

15388

15347

	Order no.	Handle set	Handle, single, female	for case width [mm]	Weight [g]
	15420	•	-	30 - 50	280
pe. 18 mm quide.	15438	-	•	-	115

Handle, single, female

-

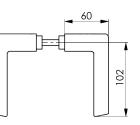
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No. 465

#### Lever handles, straight

15420 Lever handles pair, with handle pin 15438 Lever handles, single, female Light-alloy, silver-coloured (F1), angular shape, 18 mm guide, 8 mm spindle.





Handle set

.

Order

no.

15453

15461

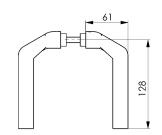
#### No. 466

#### Lever handles, cranked

15453 Lever handles pair, with handle pin

15461 Lever handles, single, female Light-alloy, silver-coloured (F1), angular shape, 18 mm guide, 8 mm spindle.





#### No. 475

Lever handles, U-shaped

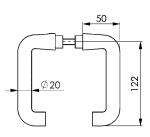
11395 Lever handles pair, with lever pin 15503 Lever handles, single, female Light-alloy, silver-coloured (F1), rounded shape, 18 mm guide, 8 mm spindle.



Order no.	Handle set	Handle, single, female	for case width [mm]	Weight [g]
11395	•	-	30 - 50	300
15503	-	•	-	150

Handle, single, female

•





for case width

[mm]

30 - 50

-

Weight

[g]

300

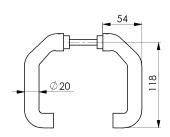
150

#### No. 476

#### Lever handles, U-shaped, cranked

11411 Lever handles pair, with lever pin 15511 Lever handles, single, female Light-alloy, silver-coloured (F1), rounded shape, 18 mm guide, 8 mm spindle.





Handle set

•

Order

no.

11411

15511

#### No. 496

#### Door knob pair, straight

15727 Door knob pair, with lever pin 15826 Door knob handle, single, female Light-alloy, silver-coloured (F1), angular shape, 18 mm guide, 8 mm spindle.

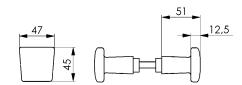
Order no.	Handle set	Handle, single, female	for case width [mm]	Weight [g]
15727	•	-	30 - 60	270
15826	-	•	-	110

Handle, single, female

-

•





No. 477L	Order	Door knob	Weight
Door knob bore set, straight	no.	[mm]	[g]
Light-alloy, silver-coloured (F1), rounded shape, 18 mm guide.	15529	Ø 50	95







Weight

[g]

140

Weight

[g]

220

#### No. 478L

Door knob bore set, cranked

Light-alloy, silver-coloured (F1), rounded shape, 18 mm guide.

Order	Door knob	Weight
no.	[mm]	[g]
15537	Ø 60	165

Door knob

[mm]

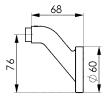
Ø 50

Door knob

[mm]

Ø 50



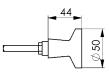


#### No. 477W

#### Door knob, pivoting

Light-alloy, silver-coloured (F1), rounded shape, 18 mm guide. with rotating short spindle 8x45 mm. Fixed outer knob. For case width 30, 34 and 40 mm.





Order

no.

15669

Order

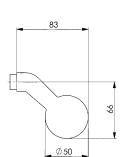
no.

16246

#### No. 483L

Lever handles bore set, cranked

Light-alloy, silver-coloured (F1), rounded shape, 18 mm guide.



#### No. 484L

Lever handles bore set, straight Light-alloy, silver-coloured (F1), rounded shape, 18 mm guide.

Order	Door knob	Weight
no.	[mm]	[g]
16279	Ø 50	210







Dimension

[mm]

32 x 156 x 7

Weight

[g]

43

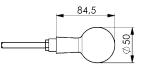
#### No. 484W

#### Door knob, pivoting

Light-alloy, silver-coloured (F1), rounded shape, 18 mm guide. With rotating short spindle 8x60 mm. Fixed outer knob. For case width 30-60 mm.

Order	Door knob	Weight
no.	[mm]	[g]
16287	Ø 50	260





Order

no.

16022

Bore for lever actuation

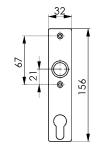
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#### No. 497Z

#### Short cylinder plate

Light-alloy, silver-coloured (F1), angular shape, 18 mm guide. Suitable for all cased locks. Incl. 2 stainless steel screws. Short cylinder plate with 72 mm centres.





#### No. 497DZ

#### Short plate for two profile cylinders

Light-alloy, silver-coloured (F1), angular shape, 18 mm guide. Suitable for all cased locks with two profile cylinders. Incl. 2 stainless steel screws.

Short cylinder plate with 72 mm centres.

Both sides usable.



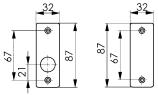
#### Handle plate

Light-alloy, silver-coloured (F1), angular shape, 18 mm guide. 15859 with bore for lever actuation 15867 blind

Suitable for all cased locks. Incl. 2 stainless steel screws.



Order	Bore for lever actuation	Dimension
no.		[mm]
15859	•	32 x 87 x 7
15867	-	32 x 87 x 7
	<u> </u>	



Subject to technical alterations.

Weight

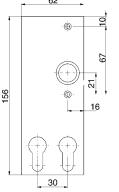
[g]

30

33

LOCKS FOR GATES AND DOORS 59

Order	Bore for lever actuation	Dimension	Weight
no.		[mm]	[g]
16295	•	62 x 156 x 7	140
	62		



16295	•	62 x 156 x 7	140
	62		
4	9		

# AWE (

### Light-alloy fittings

Dimension

[mm]

32 x 87 x 7

32 x 87 x 7

Weight

[g]

30

40

| ...

#### No. 479

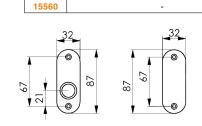
#### Handle plate

Light-alloy, silver-coloured (F1), rounded shape, 18 mm guide. 15545 with bore for lever actuation 15560 blind Suitable for all cased locks.

2 stainless steel screws.







Order

no.

15545

Bore for lever actuation

•

### No. 480

#### Short plate

Light-alloy, silver-coloured (F1), rounded shape, 18 mm guide. 15552 with bore for lever actuation, with profile cylinder recess 15495 with bore for lever actuation

15578 with profile cylinder recess

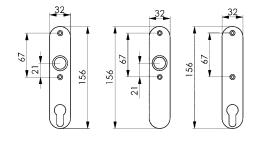
Suitable for use with all lock cases.

Incl. 2 stainless steel screws.

Short cylinder plate with 72 mm spacing.



Order	Bore for lever actuation	PZ piercing	Dimension	Weight
no.			[mm]	[g]
15552	•	•	32 x 156 x 7	60
15495	•	-	32 x 156 x 7	75
15578	-	•	32 x 156 x 7	65
	·	·	·	





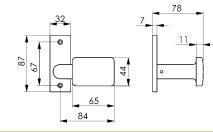
#### No. 485

#### Door knob, cranked

Light-alloy, silver-coloured (F1). Installed on edged furniture rose. 15743 rigid installation, can be used on left or right 15768 rigid installation, rotatable Incl. 2 stainless steel screws.



Order no.	Fixed	Pivoting	Door knob [mm]	Rose [mm]	Weight [g]
15743	•	-	65 x 44	32 x 87 x 7	230
15768	-	•	65 x 44	32 x 87 x 7	230



Fixed

•

Order

no.

15800

15842

Pivoting

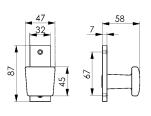
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#### No. 495

#### Door knob, straight

Light-alloy, silver-coloured (F1). Installed on edged furniture rose. 15800 rigid installation, can be used on left or right 15842 rigid installation, rotatable Incl. 2 stainless steel screws.





Subject to technical alterations.

Weight

[g]

180

155

Rose

[mm]

32 x 87 x 7

32 x 87 x 7

Door knob

[mm]

47 x 45

47 x 45



Short plate

Short plate

[mm]

32 x 156 x 7

Door knob

Door knob

[mm]

47 x 45

Weight

[g]

230

230

Weight

[g]

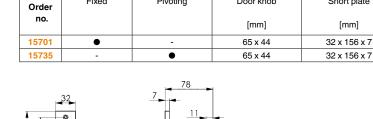
435

#### No. 486Z

#### Door knob, cranked

Light-alloy, silver-coloured (F1). I nstalled on edged short cylinder plate. 15701 rigid installation, can be used on left or right 15735 rigid installation, rotatable Incl. 2 stainless steel screws. Short plate with 72 mm spacing.





Pivoting

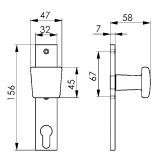
Pivoting

#### No. 495Z

#### Door knob, straight

Light-alloy, silver-coloured (F1). Rigid installation on angular short cylinder plate. Incl. 2 stainless steel screws. Short cylinder plate with 72 mm centres.





Fixed

44

65

84

Fixed

.

57

Order

no.

16170

-0

156

#### No. 471

#### Door knob, straight

Light-alloy, silver-coloured (F1). Rigid installation on rounded handle plate. Incl. 2 stainless steel screws.



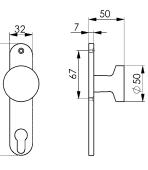
#### No. 472Z

#### Door knob, straight

Light-alloy, silver-coloured (F1). Rigid installation on rounded short cylinder plate. Incl. 2 stainless steel screws. Short cylinder plate with 72 mm centres.



Order	Fixed	Pivoting	Door knob	Short plate	Weight
no.			[mm]	[mm]	[g]
15594	•	-	Ø 50	32 x 156 x 7	170



56

Subject to technical alterations.

LOCKS FOR GATES AND DOORS 61

Pivoting Weight Fixed Door knob Rose Order no. [mm] [mm] [g] 15586 Ø 50 32 x 87 x 7 140 •

#### No. 473





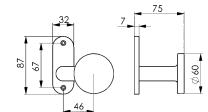


#### No. 474Z

#### Door knob, cranked

Light-alloy, silver-coloured (F1). Rigid installation on rounded short cylinder plate. 15628 with profile cylinder recess 15693 without profile cylinder recess Convertible right/left. Incl. 2 stainless steel screws. Short plate with 72 mm spacing.

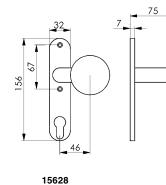


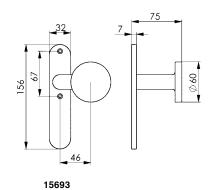


Order	PZ piercing	Door knob	Short plate	Weight
no.		[mm]	[mm]	[g]
15628	•	Ø 60	32 x 156 x 7	235
15693	-	Ø 60	32 x 156 x 7	245

60

6





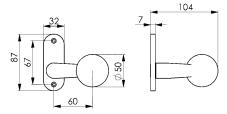
No. 483

#### Door knob, cranked

Light-alloy, silver-coloured (F1). Rigid installation on rounded handle plate. Can be used on left or right. Incl. 2 stainless steel screws.



Order	Fixed	Pivoting	Door knob	Rose	Weight
no.			[mm]	[mm]	[g]
16253	•	-	Ø 50	32 x 87 x 7	300



No.	483Z
	TOOL

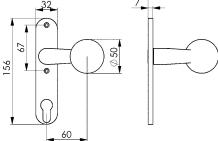
#### Door knob, cranked

Light-alloy, silver-coloured (F1). Rigid installation on rounded short cylinder plate. Can be used on left or right Incl. 2 stainless steel screws.

Short cylinder plate with 72 mm centres.









### **Fittings for lock cases**

for case width

[mm]

30 - 50

Weight

[g]

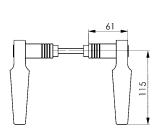
775

#### No. 460G

Lever pair, dovetail-shaped

Wrought iron, zinc-plated, angular shape, 18 mm guide, 8 mm spindle. With lever pin





Handle set

•

Order

no.

15305

#### No. 417GR

#### Lever handles, straight

Light-alloy (F1), powder-coated (RAL 9005: Black), rounded shape, 18 mm guide, 8 mm spindle. With lever pin

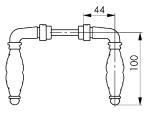
Order no.	Handle set	Handle, single, female	for case width	Weight
110.			[mm]	[g]
15479	•	-	30 - 50	310

Handle, single, female

-

Ex stock subject to being unsold.





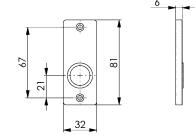
#### No. 451

#### Spindle rose

Forged, hammer-finish, zinc-plated, stove-enamelled black, angular shape, 19 mm guide. Suitable for all cased locks. Incl. 2 stainless steel screws. Bore centres: 67 mm.



Order	Bore for lever actuation	Dimension	Weight
no.		[mm]	[g]
15263	•	32 x 80 x 7	100



Fixed

•

Order

no.

15271

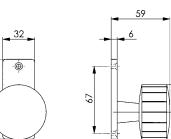
8

#### No. 452

#### Door knob, straight

Forged, hammer-finish, zinc-plated, stove-enamelled black. Rigid installation on angular handle plate. Incl. 2 stainless steel screws. Bore centres: 67 mm.





Pivoting

55

Door knob

[mm]

Ø 55

Subject to technical alterations.

LOCKS FOR GATES AND DOORS 63

Rose

[mm]

32 x 80 x 7

Weight

[g]

320



### **Fittings for lock cases**

#### No. 453Z

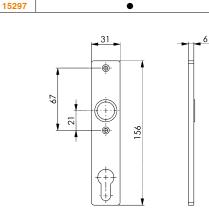
#### Short cylinder plate

Incl. 2 stainless steel screws.

Bore centres: 67 mm.

Forged, hammer-finish, zinc-plated, stove-enamelled black, angular shape, 19 mm guide. Suitable for all cased locks.

Short cylinder plate with 72 mm centres.



•

Order

no.

Order

Bore for lever actuation Weight Dimension [mm] [g] 32 x 156 x 7 185

#### No. 454

#### Door knob, straight

Forged, hammer-finish, zinc-plated, stove-enamelled black, rounded shape, 19 mm guides, 8 mm spindle.



Order	Door knob	Weight
no.	[mm]	[g]
15362	Ø 55	195

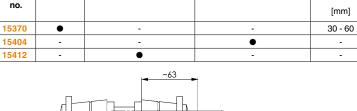
Handle set Handle, single, female - left Handle, single, female - right for case width

#### No. 455

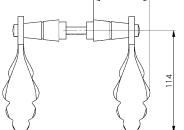
#### Lever handles

15370 Lever handles pair, with lever pin 15404 Lever handles, single, female, points to right 15412 Lever handles, single, female, faces left Forged, hammer-finish, zinc-plated, stove-enamelled black, rounded shape, 19 mm guide, 8 mm spindle. For case width 30-60 mm.





055



No. 456Z	Order	Faces left	Faces right	Door knob	Short plate	Weight
Door knob, cranked	no.			[mm]	[mm]	[g]
Forged, hammer-finish, zinc-plated, stove-enamelled black. Rigid on angular short cylinder plate.	15909	-	•	Ø 55	32 x 156 x 7	360
15909 Lever handles faces right	15917	•	-	Ø 55	32 x 156 x 7	360
Incl. 2 stainless steel screws. Short cylinder plate with 72 mm centres Mounting-holes centres: 67 mm.	156					

Subject to technical alterations.

Weight

[g]

600

275

275



### **Fittings for lock cases**

### No. 490GN

#### Door knob pair, with opening resistance

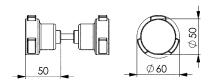
Stainless steel and plastic, rounded shape, 18 mm guide, 8 mm square. Incl. lever pin.



Order	Door knob	for case width	Weight
no.	[mm]	[mm]	[g]
555224	Ø 55	30 - 60	265

#### Note:

While actuating one of the three push-buttons, the lock / spring bolt can be opened by turning the door knob.



### **Tube-frame fittings**

Rose

[mm]

32 x 67,5

Weight

[g]

193

#### No. 405-406

#### Door knob, cranked

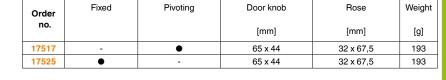
Tube-frame fitting.

Light-alloy, silver-coloured (F1). Installed on edged furniture rose. 17517 rigid installation, rotatable

17525 rigid installation, can be used on left or right

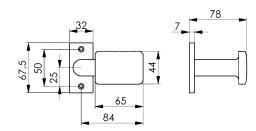
Incl. 2 stainless steel screws.





Pivoting

•



Fixed

-

Order

no.

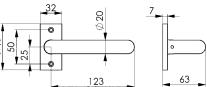
17533

#### No. 407

#### Lever handles, cranked

Tube-frame fitting. Light-alloy, silver-coloured (F1). Pivoting installation on angular handle plate. Incl. 2 stainless steel screws.

67.5



#### No. 408

#### Cylinder rose

Tube-frame fitting.

Light-alloy, silver-coloured (F1). For screwing on. Protects the cylinder against twisting.



Order	Dimension	Weight
no.	[mm]	[g]
17541	32 x 70 x 8	14





Weight

[g]

67

### No. 142U-F35

### Spring bolt head extension

### Order no.

#### projection [mm] 122291 140U, 142U 8

fits

#### Note:

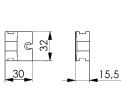
15,5

The spring bolt serves to compensate when there is a large distance to the striking plate.

#### No. 142UM-F30

#### Spring bolt head, brass





35

Order	fits	projection	Weight
no.		[mm]	[g]
150862	140U, 142U	3	50

#### No. 51

#### Bit-key adapter set

For all case locks and tube-frame locks pierced for profile cylinder.

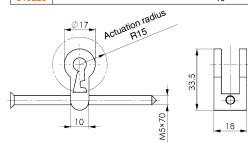
Scope of supply:

- 1 bit-key insert (die-cast zinc)

- 1 fore-end bolt
- 2 keys no. 50



Order	Profile no.	Weight
no.		[g]
315366	1	65
319079	2	65
319095	3	65
319111	4	65
319129	5	65
319145	6	65
319160	7	65
319186	8	65
319202	9	65
319228	10	65



### No. 52

#### Bit-key adapter set

For all case locks and tube-frame locks pierced for profile cylinder.

Scope of supply:

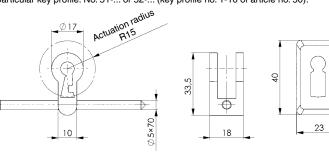
- 1 bit-key insert (die-cast zinc)
- 1 fore-end bolt
- 2 keys no. 50
- 1 pair bit-key roses, plastic, black (No. 493)



Order	Profile no.	Weight
no.		[g]
315382	1	73
319244	2	73
319269	3	73
319285	4	73
319301	5	73
319327	6	73
319343	7	73
319368	8	73
319384	9	73
319400	10	73

#### Note:

Fits all cased locks and locks for tubular frames with profile-cylinder piercing. Example of order for a particular key profile: No. 51-... or 52-... (key profile no. 1-10 of article no. 50).





20

5

10



### No. 55

#### Double profile cylinder

Brass, nickel-plated, each with 3 keys and mounting screw 70 mm.



-	9
	B

#### No. 55D

#### Triangular half-cylinder

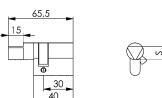
made of brass, with fastening bolt 70 mm, non-rusting stainless steel. 16667: with 8 mm triangular 11056: with 15 mm triangular



Order	S	Weight
no.	[mm]	[g]
16667	8	165
11056	15	180

#### Note:

The suitable socket spanner DIN 22417A can be found in the AMF catalogue "Hand Tools" or you can order it directly using the order no. 44362 (suitable for 16667) or order no. 44396 (suitable for 11056).



#### No. 457D

#### Triangular, one working face

- 1: Short version, 8 mm triangular with washer and mounting screw M5.
- 2: Long version, 8 mm triangular.
- 3: Short version, 15 mm triangular with washer and mounting screw M5.
- 4: Long version, 15 mm triangular.



#### No. 426M

#### Triangular rose, V2A

for lever.





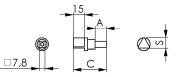
Order	Design	А	С	S	Weight
no.		[mm]	[mm]	[mm]	[g]
16584	1	15	44	8	40
16618	2	45	74	8	55
11080	3	15	44	15	45
16634	4	45	74	15	60

#### Application:

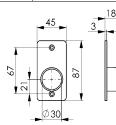
Long version for fastening a fixture to the inside.

#### Note:

Suitable DIN 22417A socket spanners can be found in the AMF "Hand tools" catalogue.



Order	Dimension	Weight
no.	[mm]	[g]
11072	87x45x18	110



Subject to technical alterations.

LOCKS FOR GATES AND DOORS 67

Order no.	A [mm]	B [mm]	Weight [g]
15446	30	30	205
16394	22	22	170



#### No. 457

Short spindle, grooved Zinc-plated.



Order	Dimension	for case width	Weight
no.	[mm]	[mm]	[g]
178657	8x44	30*, 34, 40	21
178640	8x52	40, 50	27
178608	8x60	50, 60	30

\*pin to be shortened by 5 mm!

#### No. 457NI

Short spindle, grooved, V2A

Lever spindle, grooved





Order	Dimension	for case width	Weight
no.	[mm]	[mm]	[g]
16386	8x44	30*, 34, 40	21
16402	8x52	40, 50	27
16428	8x60	50, 60	30

\*pin to be shortened by 5 mm!

#### No. 481

Zinc-plated.

Order	Dimension	for case width	Weight
no.	[mm]	[mm]	[g]
15685	8x80	30, 34, 40	35
15677	8x100	50, 60	45

А

16

18

19

Weight

[g]

5

5

5

### No. 481NI

NO. 481NI	Order	Dimension	for case width	Weight	
Lever spindle, grooved, V2A stainless steel.	no.	[mm]	[mm]	[g]	
Stathless Steel.	16113	8x80	30, 34, 40	35	
	16139	8x100	50, 60	45	

Order

no.

15875

15818

15784

Ø28 Ø22

INOX STAINLESS STEEL

### No. 494

Lever rose (pair) Plastic.

15875 - grey 15818 - black 15784 - anthracite



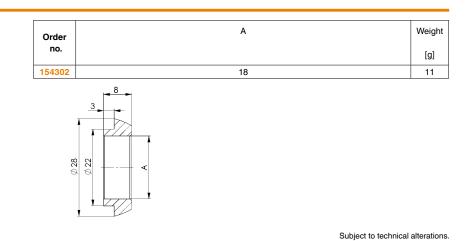


No. 494

#### Lever rose (set)

Comprising: 1 pair lever roses, 4 screws, high-grade stainless steel.





68 LOCKS FOR GATES AND DOORS

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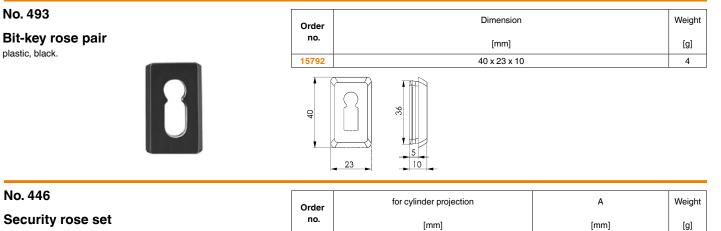


15

20

175

200



10

15

15040

15065

Ø52

Zinc-plated. For screwing on.

Stops the profile cylinder twisting, incl. cylinder-draw protection and lock drilling prevention. Components:

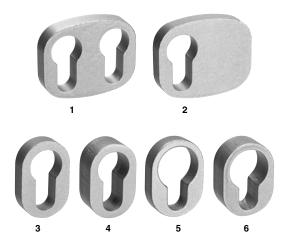
- 1 outer rose and 1 concealed rose
- 1 boring steel plate
- 2 fastening bolts



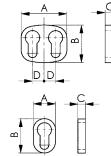
#### No. 445

#### Security rose

steel, bare-metal. For welding. Protects the cylinder against twisting. Suitable for all AMF-lock cases.



#### Weight D в С Design А Order no. [mm] [mm] [mm] [mm] [g] 59 10 15 126 10728 48.5 1 10611 2 59 48,5 10 15 165 10710 3 29 45,0 10 52 -10769 4 29 15 45,0 77 10777 5 29 45,0 10 -48 10785 6 29 45,0 15 70



#### No. 450/447

#### Protective rose set

Case-hardened steel. Protects the cylinder against twisting. 1: Stove enamelled, hammer-finish 2: Chrome-plated. Comprising:

- 1 outer rose and 1 inner rose
- 2 mounting screws



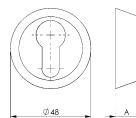
Order no.	Design	A [mm]	Weight [g]
15149	1	15	200
15164	1	10	175
15081	2	15	200
15107	2	10	175

#### **Application:**

Suitable for cased locks no. 140U, 140S and 140P.

#### Note:

To protect doors that are not exposed to view.





for case width

[mm]

40-60

Weight

[g]

700

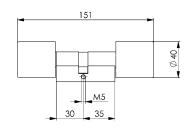
#### No. 54

#### **Electronic closing cylinder**

Double knob cylinder with electronic access authorisation from outside and inside. Both sides useable outdoors. Dimension A/Dimension B: 30-35

Incl. mounting material, 2 batteries.





Order

no.

11569



#### No. 54P

#### **Programming set**

For programming and operating electronic closing cylinder No. 54. Comprising 7 different RFID data carriers: Battery Key, Fix Code Initialisation, Fix Code Programming, Master Key, Reset Key, Service Battery Key, Dismantling Service.

Order	Card type	Weight
no.		[g]
11577	Mifare Classic 1K	100



#### No. 54T

#### Transponder

FID data carrier as a key ring, waterproof, uncoded. Rounded version. Mifare 1K transponder.

Order	Card type	Weight
no.		[g]
11585	Mifare Classic 1K	6





### Locks for gates and doors





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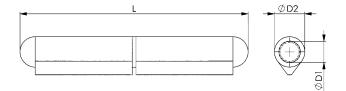


Door hinges and	accessories
-----------------	-------------

Lift off hinge made of steel, disc and pin of brass. For welding on.

Order	L	dia. D1	dia. D2	Weight
no.				[g]
553118	120	11	16	200



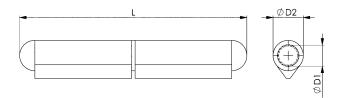


No. 149BNI	
------------	--

No. 149BNI	Order	L	dia. D1	dia. D2	Weight
Lift off hinge					[g]
stainless steel, disc made of brass. For welding on.	553119	120	11	16	200









#### No. 140CNIG-A42

#### - - - -

**Mounting lugs (pair), V2A** Suitable for lock case no. 140CNIG and striking box no. 144CNIG, stainless steel, polished.





#### No. 140ENIG-A42

#### Mounting lugs (pair), V2A

Suitable for lock case no. 141ENIG and striking box no. 146ENIG, stainless steel, polished.





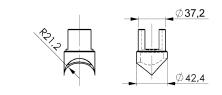
#### No. 149T

#### Door hinge, short

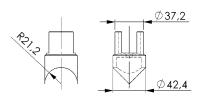
from steel, partially zinc-plated. For welding to weld-on nut and U-bar.



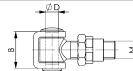
Order	For tubes with outside diameter	Weight
no.	[mm]	[g]
14555	42,4	465

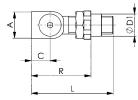


Order	For tubes with outside diameter	Weight
no.	[mm]	[g]
14563	42,4	570



Order no.	Size	A	В	С	dia. D	dia. D1	L	М	R	Weight [g]
11403	M16	27	35	21	12	21	79	M16	52-68	294
11429	M20	30	41	21	14	25	92	M20	57-79	472
11445	M24	35	47	25	17	30	106	M24	66-80	727

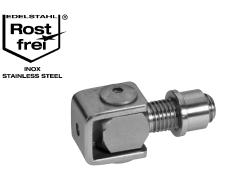




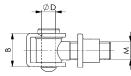
#### No. 149ANI

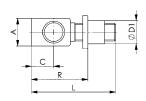
#### Door hinges, V2A

stainless steel. For welding to weld-on nut and U-bar.



Order	Size	А	В	с	dia. D	dia. D1	L	М	R	Weight
no.										[g]
559892	M12	25	26	20	11,3	16,7	65,1	M12	40 - 53	161
559894	M16	25	30	20	12,6	21,0	75,8	M16	44 - 60	258
10793	M20	30	37	25	14,0	24,0	85,0	M20	50 - 70	480
559895	M24	35	49	27	20,0	28,0	105,0	M24	59 - 84	812





Subject to technical alterations.

LOCKS FOR GATES AND DOORS 73

dia. D1

F

102

117

L

92

105

М

M20

M24

R

48-71

58-85

Weight

[g]

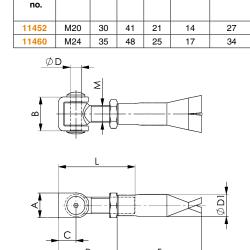
549

815

#### No. 149TM

#### Door hinge with wall case

from steel, partially zinc-plated. For welding to U-bar, with wall sleeve.



в С dia. D

А

Size

Order

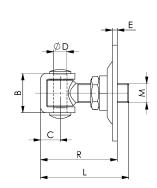
#### No. 149TD

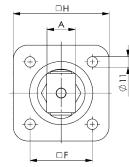
Door hinge with dowel plate

from steel, partially zinc-plated. For welding to U-bar, with dowel plate.

	Order no.	Size	A	В	С	dia. D	E	F	н	L	М	R	Weight [g]
ſ	11478	M20	30	41	21	14	5	65x65	100x100	92	M20	68-91	875
	11486	M24	35	48	25	17	5	65x65	100x100	107	M24	77-105	1380

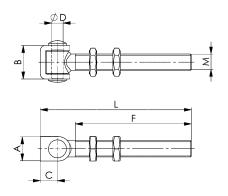






No. 149TL	Order	Size	A	В	с	dia. D	F	L	М	Weight
Door hinge, long from steel, partially zinc-plated. For welding to U-bar, with long	no.									[g]
thread for through-hole installation.	11494	M20	30	41,0	21	14	144	184	M20	650
	11502	M24	35	47,5	25	17	144	190	M24	972







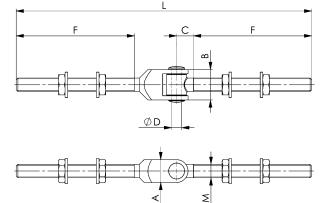
#### No. 149TS

#### Door hinge, screw-on

Stainless steel, for screw fastening from both sides.



Order no.	Size	A	В	С	dia. D	F	L	М	Weight [g]
551662	M16	27	36	20	12	140	350	M16	910
551663	M20	30	42	20	14	180	410	M20	1570



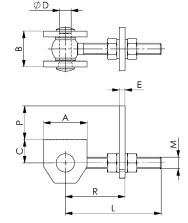
#### No. 149TV

#### Door hinge, adjustable

from steel, partially zinc-plated. For welding to weld-on tabs and U-bar.

Order	Size	A	В	С	dia. D	E	L	М	Р	R	Weight
no.											[g]
11510	M12	45	37	24	12	6	100	M12	23-36	43-87	501
11528	M16	45	43	27	14	8	118	M16	78-103	48-102	795
11536	M20	70	49	35	17	8	166	M20	37-62	64-147	1494
11544	M24	70	51	35	17	12	168	M24	53-75	72-144	2266
-	dh										





Size

Order

no.

А

в

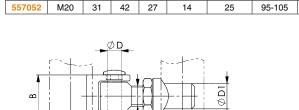
#### No. 149TRA

#### Door hinge for round tubular profile

non-rusting steel, for welding on both sides. Suitable for pipe profile with 42.4 mm.







С

dia. D

dia. D1

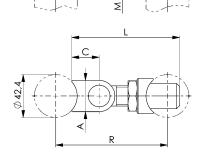
L

М

M20

R

100-110



Subject to technical alterations.

Weight

[g]

580

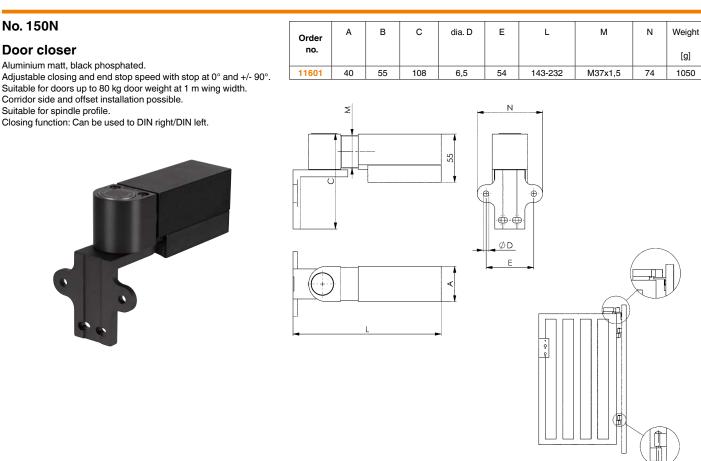
LOCKS FOR GATES AND DOORS 75

No. 150N

Door closer

Suitable for spindle profile.

## **Door hinges and accessories**

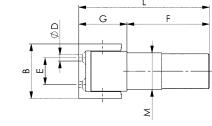


No. 149ST

#### Self-closing door hinge

Aluminium matt, black phosphated.

Door hinge with door closing function, adjustable closing and end stop speed with stop at 0° and +/- 90°. Suitable for doors up to 80 kg door weight at 1 m wing width. Closing function: Can be used to DIN right/DIN left.



А

38

Order

no.

11551

в

55

С

28

dia. D

6,5

Е

27

F

83

G

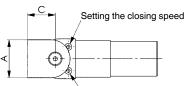
48,5

L

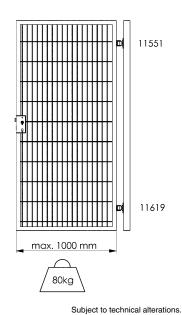
131,5

Μ

M37x1,5



Setting the final push-in



46 - 76

Weight

[g]

730



F

41,5

G

48,5

L

90

М

M37x1,5

М

M37x1,5

dia. N

45

Weight

[g]

410

Weight

[g]

150

Е

27

#### No. 149STD

#### Self-closing door hinge, dummy

Aluminium matt, black phosphated. Door hinge suitable for self-closing door hinge no. 149ST. Suitable for doors up to 80 kg door weight at 1 m wing width. Can be used to DIN right/DIN left.



#### G F А ФD ш Σ £ ÷⊕

в

55

в

А

Order

no.

С

А

38

Order

no.

11619

С

28

dia. D

6,5

# 

F

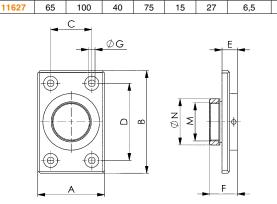
dia. G

#### **No. 149STP**

#### Screw-on plate

Aluminium matt, black phosphated. For installation of door hinges 149ST and 149STD. Can be painted and varnished. Dimensions: 65 x 100 mm.





D

Е



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Subject to technical alterations.

LOCKS FOR GATES AND DOORS 77



#### No. 8400

#### Heavy tube-frame deadlock

all parts fully zinc-plated. Can be used on left or right. Choice of closure PZ or B (with adapter set). - rotation 1 turn

- bolt projection 14 mm



#### Recommendations

1	A.F.
No. 143U,	No. 55,
page 21	page 67

#### No. 8410

#### Heavy tube-frame deadlock

Bolt protected against sawing. all parts fully zinc plated. Can be used on left or right. Choice of closure PZ or B (with adapter set). - rotation 1 turn

- bolt projection 20 mm

. .

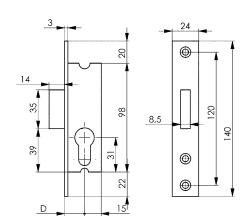




Order no.	Closure	D [mm]	Weight [g]
18044	PZ	18	235
18069	PZ	20	240

#### On request:

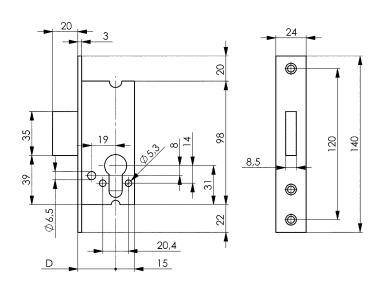
Bolt projection of 5 mm available.



Order	Closure	D	Weight
no.		[mm]	[g]
18036	PZ	25	260
18051	PZ	27	270
18077	PZ	30	280
18093	PZ	35	300
18119	PZ	40	320
18135	PZ	45	340

#### On request:

Bolt projection of 5 mm available.





#### No. 3412

#### Heavy tube-frame latch

all parts fully zinc-plated. Can be used for left or right closing by turning the spring bolt. - follower 8 mm



#### Recommendations



#### No. 8419L

#### Renovation lock with elongated hole

All parts completely galvanised, with stainless steel fore-end. Spring bolt and bolt nickel-plated. Long-lasting operation and load value to DIN 18251-2, Class 5. can be used on left or right by turning the spring bolt. Prepared for profile cylinder (PZ) or bit key adapter set. With night latch function.

- backset 30 mm
- rotation 1 turn - follower 8 mm
- centres 92 mm

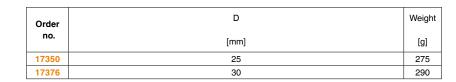
No. 408,

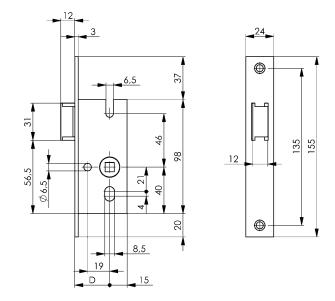
page 65

#### Recommendations



page 65



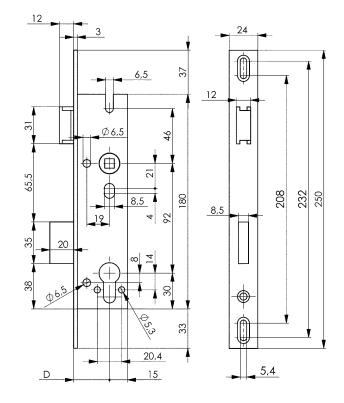


Order	Closure	D	Weight
no.		[mm]	[g]
551664	PZW	30	520

Backset 35 mm available on request.

#### Note:

This lock is especially suited for repair and renovation. It has an extra long fore-end, which can be cut to the required length and drilled to suit existing holes.





#### No. 8405

#### Heavy tube-frame catch-deadlock

all parts fully zinc-plated. Can be used for left or right closing by turning the spring bolt. Choice of closure PZ or B (with adapter set). Night latch function.

- centres 92 mm
- follower 8 mm
- rotation 1-turn
- bolt projection 14 mm



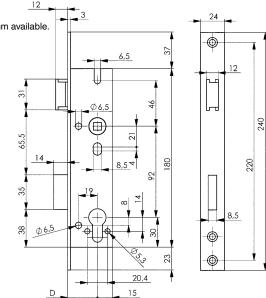
Order	Closure	D	Weight
no.		[mm]	[g]
17780	PZW	18	430
17798	PZW	20	445
17806	PZW	22	460
17814	PZW	25	490
17822	PZW	27	500
17830	PZW	30	580
17848	PZW	35	550
17855	PZW	40	665
17863	PZW	45	710

#### Note:

The version with 24 mm fore-end in backsets 25, 27, 30, 35, 40 and 45 mm is suitable for use in smoke control doors.

#### On request:

Spring bolt and bolt projection of 5 mm available.



CAD

#### Recommendations



Heavy tube-frame catch-deadlock for two

all parts fully zinc-plated. Choice of closure PZ or B (with adapter

Order no.	Closure	Door direction	D [mm]	Weight [g]
16378	PZW	DIN R	30	525
16543	PZW	DIN L	30	525

set). Night latch function.

profile cylinders

- centres 60 and 108 mm
- follower 8 mm

No. 8420D

- rotation 1-turn
- bolt projection 13 mm

Recommendations

No. 142D,

page 26

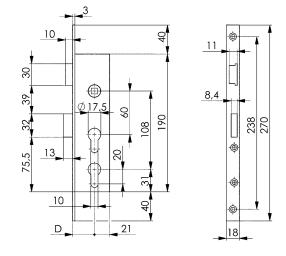


No. 55 page 67

R = right, L = left

#### **Application:**

The practical solution when two people (or groups of people) require independent access: for example fire-brigade approaches or waste-container enclosures. The cased lock with two profile cylinders permits access for the fire brigade or disposal companies via general key, and can also be integrated into the normal master-key system.



Subject to technical alterations.

No. 407,

page 65



D

[mm]

35

40

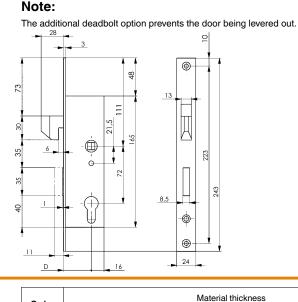
#### No. 8331

#### Tube-frame sliding-door lock

all parts fully zinc-plated. Choice of closure PZ or B (with adapter set). Night latch function.

- centres 72 mm - follower 8 mm
- rotation 1 turn





Closure

PZW

PZW

Order

no.

17293

17319

Order

no.

17301

**Application:** 



Weight

[g]

730

790





Weight

[g]

100

Weight

[g]

280

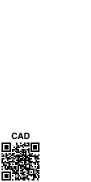
No. 8331S

CAD

#### Sliding gate striking plate, V2A

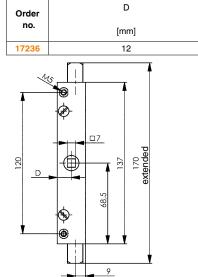
stainless steel. Accessory: 2 stainless steel screws M5x10 mm.



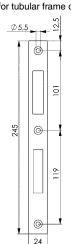


No. 4308

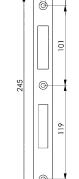
- **Tube-frame bolt drive**
- Zinc-plated.
- backset 12 mm
- follower 7 mm - lift 13 mm

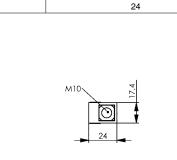


Subject to technical alterations.



Suitable for tubular frame closing gate lock 8331.





Case depth

[mm]

[mm]

3,0

LOCKS FOR GATES AND DOORS 81



## Wrought-iron gate locks

#### No. 104

## Wrought-iron gate deadlock with channel fore-end

all parts fully zinc-plated. Can be used on left or right. Steel bolt. Choice of closure PZ or RZ. - backset 50 mm

- rotation 2 turns
- rotation 2 turns



#### Recommendations



No. 55, page 67

#### No. 107

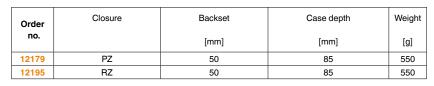
## Medium-weight wrought-iron gate lock with channel fore-end

all parts fully zinc-plated. Can be used on left or right. Die-cast-zinc spring bolt, steel bolt.

Choice of closure PZ or RZ. Night latch function.

Accessory: 2 handle plates 18 mm

- backset 50 mm
- rotation 2 turns
- follower 8 mm
- centres PZ 63.2 mm
- centres RZ 65.2 mm

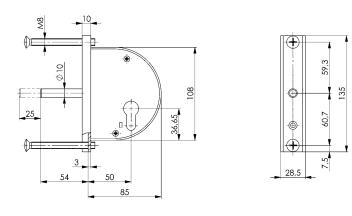


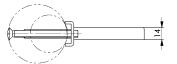
#### Note:

Lock no. 104 with PZ closure can be retrofitted with the bit-key adapter set no. 51 (to be ordered separately).

The fore-end bolt must then be shortened to 65 mm!

For bolt-mounting to tubes with 27 - 50 mm outer diameter (3/4" - 1 1/2" threads) and spindle-section profiles or angular brackets. Minimum contact width for lock is 30 mm.





Order no.	Closure	Backset [mm]	Case depth [mm]	Weight [g]
12435	PZW	50	85	970
12450	RZW	50	85	920

#### Note:

Lock no. 107 with PZ closure can be retrofitted with the bit-key adapter set no. 51 (to be ordered separately).

For bolt-mounting to tubes with 27 - 50 mm outer diameter ( $3/4^{\circ}$  - 1 1/2" threads) and spindle-section profiles or angular brackets. Minimum contact width for lock is 30 mm.

4

63,2

29,3

8

28,5

39

3

ŝ



Recommendations



85

67.5

.54

50

ft.

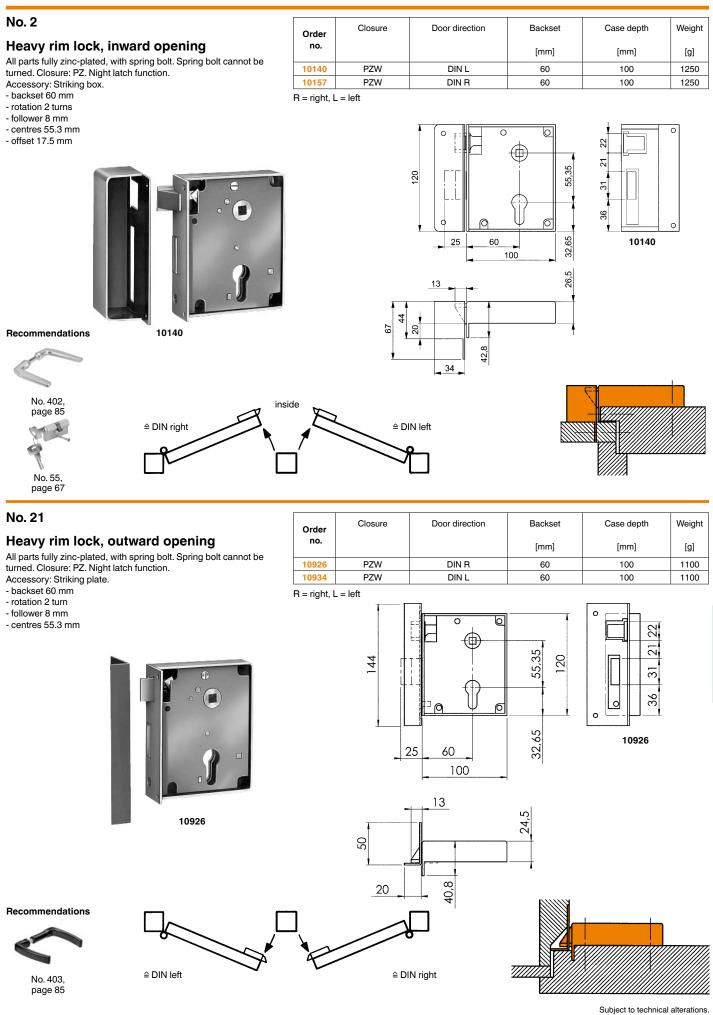
016

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3



## Case locks



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LOCKS FOR GATES AND DOORS 83



## Case locks

#### No. 2 ZW-26

#### Heavy rim lock, inward opening

All parts fully zinc-plated, with spring bolt. Spring bolt cannot be turned. Closure PZ. Night latch function. Accessory: Striking box.

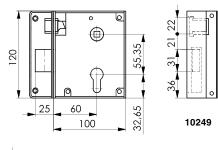
- backset 60 mm
- rotation 2 turn
- follower 8 mm
- centres 55.3 mm

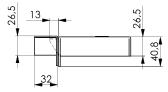
Order no.	Closure	Door direction	Backset [mm]	Case depth [mm]	Weight [g]
10249	PZW	DIN L	60	100	1250
10264	PZW	DIN R	60	100	1250

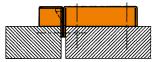
R = right, L = left



10249







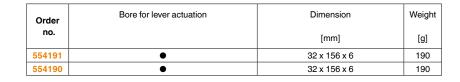
#### No. 401Z

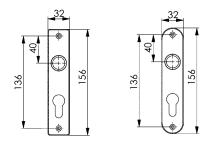
#### Short cylinder plate

Stainless steel. 554191 angular shape 554190 round shape Suitable for use with lock 2, 21 and 2ZW-26. Incl. 2 lever roses for Ø 16 mm and Ø 18 mm levers, 2 stainless steel wood screws. Short cylinder plate with 55.35 mm spacing.











Furniture pair, cranked

If door thickness is under 45 mm, shorten pin.

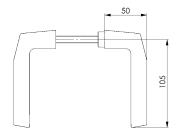
No. 402

## Case locks

and see

with handle pin. Light-alloy, silver-coloured (F1), 18 mm guide. 8 mm spindle. Suitable for lock no. 2 and no. 21.

Order	Door thickness	Weight
no.	[mm]	[g]
16188	45-55	250



#### No. 403

#### Furniture pair, straight

with lever pin. Plastic, black, 18 mm guide. 8 mm spindle. Suitable for lock no. 2 and no. 21.

Order	Door thickness	Weight
no.	[mm]	[g]
16204	35-45	80





## **Case locks**

4)

5)

#### No. 15

#### **Rim lock with rising latch**

Fully zinc-plated. Robust design, rising spring-bolt. Can be used inwards or outwards, left or right. Choice of closure with PR or B (with 1 key no. 15-...).

- backset 65 mm
- rotation 2 turns
- centres 55 mm
- follower 8 mm
- striking plate for 12 mm offset



10389

Order no.	Closure	Backset [mm]	Case depth [mm]	Weight [g]
10363	В	65	110	890
10389	PZ	65	110	950

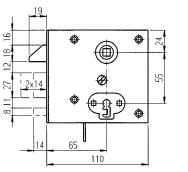
#### Design:

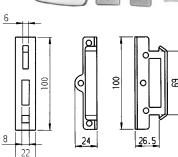
Accessories (included in scope of supply):

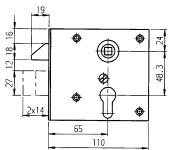
1) Striking plate for inward closing, right-hand and left-hand locks

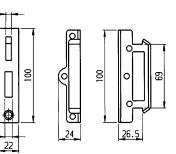
2) Pair of aluminium levers, silver-coloured

- 3) Long steel plate, silver-coloured, profile cylinder or bit key 4) Key guide, only for No. 15 with closure B 1)
- 5) Mounting material
- 1) 2) 3)









No. 15-***		Profile no.	Weight
Bit-key	Order no.		[g]
	319137	3	30
	319152	4	30
	319178	13	30

#### No. 15-11

#### Striking plate

for outward opening of lock no. 15, please order separately.



	Order	fits	Weight
	no.		[g]
Ī	10371	10363, 10389	80

14

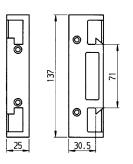
6

8

#### **Application:**

319194

Suitable for no. 15 with closing PZ and B.



Subject to technical alterations.

30

## Locks for gates and doors





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Subject to technical alterations.

LOCKS FOR GATES AND DOORS 87



## Case locks

#### No. 49

#### Rim deadlock with angle striking plate

all parts fully zinc-plated. Can be used on left or right. Die-cast-zinc bolt. Choice of closure with PZ, RZ or B (with 1 key no. 58). Accessory: B, PZ or RZ roses.

Trade pack: 10 pce.

- backset 60 mm - rotation 2 turns

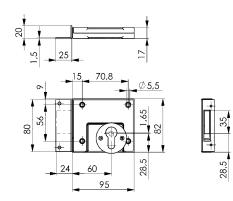


Order	Closure	Backset	Case depth	Weight
no.		[mm]	[mm]	[g]
11262	В	60	95	415
11270	В*	60	95	415
11346	PZ	60	95	385
11361	RZ	60	95	385

\* Accepts only one particular key profile

#### Note:

Rim deadlock with angular striking plate no. 49 is also available in stainless steel, see item no. 49ZNI.



Recommendations



page 19

#### No. 49

#### Rim deadlock with flat striking plate

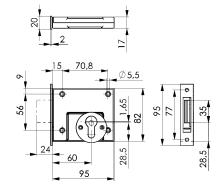
all parts fully zinc-plated. Can be used on left or right. Die-cast-zinc bolt. Choice of closure PZ or B (with 1 key no. 58). Accessory: B or PZ roses.

Trade pack: 10 pce. - backset 60 mm

- rotation 2 turns



Order no.	Closure	Backset [mm]	Case depth [mm]	Weight [g]
11296	В	60	95	400
11353	PZ	60	95	370



#### No. 49SB

## Rim deadlock with angle striking plate in self-service package

For design and dimensions see lock no. 49 Choice of closure with PZ or B (with 2 keys no. 58). Accessories: B or PZ roses and screws.



Order no.	Closure	Backset [mm]	Case depth [mm]	Weight [g]
11320	В	60	95	465
11338	PZ	60	95	410



## Case locks

#### No. 100

#### Wrought-iron gate deadlock

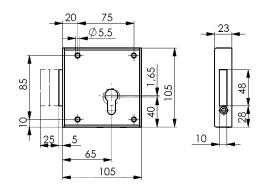
surface mounting, all parts fully zinc-plated. Choice of closure PZ or RZ.

- backset 65 mm - rotation 2 turns



Order no.	Closure	Door direction	Backset [mm]	Case depth [mm]	Weight [g]
12005	PZ	DIN L	65	105	820
12013	PZ	DIN R	65	105	820
12047	RZ	DIN L	65	105	820
12054	RZ	DIN R	65	105	820

R = right, L = left



Recommendations

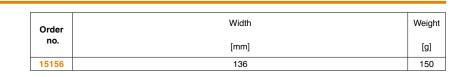


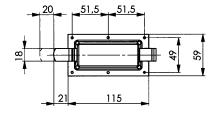
#### No. 416

#### Pressed shutter bolt

zinc-plated and yellow passivated. Robust design. Hardened steel spring, with keep plate. Trade pack: 10 pieces in a carton









#### No. 440

#### Shutter latch

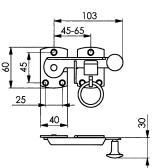
zinc-plated and yellow passivated. Robust design, with ring for opening. Trade pack: 10 pieces in a carton.



Order	Width	Weight
no.	[mm]	[g]
15198	123	200

#### Design:

Flat mounting face, suitable for use plastic and aluminium hinged shutters. Screw pattern reduces risk of splitting when wooden shutters are abused.





## GARAGE DOOR LOCKS FROM AMF

Our garage door locks have been securing thousands of garage doors for decades. They provide the expected additional security and reliability – and nowadays with electrical door drives.

#### SECURE LOCKING (FUNCTION)

by locking the rods rigidly, as in a deadlock, even with lateral rod pressure or when the rods are stuck.

#### EASY LOCKING -COMFORTABLE HANDLING

thanks to overhead cylinder and 90 mm distance from the T-handle. Rod forces do not affect the locking mechanism; the cylinder is always relieved.

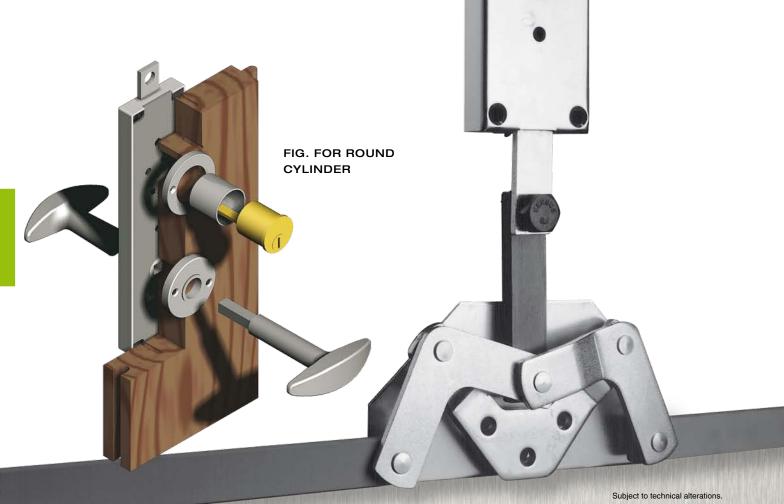
#### FREE MOVEMENT

thanks to long rod guide, three springs and good lubrication.

#### LONG SERVICE LIFE

by means of engineering design and careful manufacture, e.g.

- > 9 mm handle follower, double spring loaded, cannot escape to one side
- > all parts galvanized
- > all bearings lubricated during assembly.





#### No. 550, 551, 552, 554, 558

## Garage-door locks for up-and-over and leaf doors

all parts fully zinc-plated, rod connections top and bottom. Trade pack: 5 pieces in a carton. - follower 9 mm



Order	Closure	Release knob, inside	Automatic closing	Weight
no.				[g]
16501	RZ	•	•	810
16550	PZ	•	•	810
16568	PZ	-	•	810
16345	PZ	•	-	830
16675	*	-	-	780

\* operation by handle only, no cylinder.

#### Design:

16501: for round cylinder, inside with release button, automatic closing 16550: aligned for profile cylinder, inside with release button, automatic closing 16568: aligned for profile cylinder, without release button, automatic closing 16345: aligned for profile cylinder, inside with release button, non-automatic closing 16675: Basquill closure, without locking device

#### Note:

16345: This garage door lock is especially suitable for garage door locks which need to be closed with the handle during the day and locked in the evening, e.g. equipment store in a gymnasium.

#### Recommendations

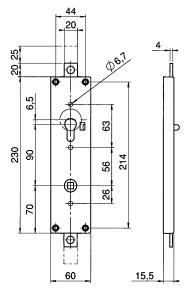




No. 501, page 92



No. 560/561, page 93





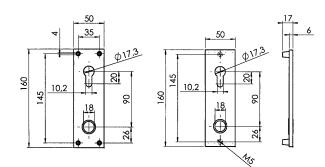
#### No. 512

#### Short plate for profile cylinder

silver-coloured (F1), 18 mm guide. 16048 Mounting from outside 16162 Mounting from inside

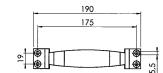


Order	Mounting, outside	Mounting, inside	Weight
no.			[g]
16048	•	-	60
16162	-	•	80



No. 501	Order	Dimension	Weight
Handle Silver-coloured (F1).	no.	[mm]	[g]
	15958	190	120





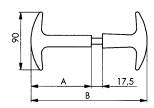
#### No. 515

#### T-handle

Silver-coloured (F1), with 9 mm spindle. 16121 Olive handle, single, female



Order	Handle set	Handle, single, female	А	В	Door thickness	Weight
no.					[mm]	[g]
16089	•	-	70	135	30	200
16097	•	-	95	160	30-45	220
16105	•	-	115	180	45-75	240
16121	-	•	-	-	-	70





				l.
No. 525 Flat rod steel, bare-metal.	Order	Dimension	Weight	1
	no.	[mm]	[g]	
	16196	1250 x 20 x 8	1600	I

I. Guide bearing for flat rods.	Order no.	fits
a. Guide bearing for hat rous.	16154	16196





Order

no.

16691

124776



#### No. 560/561

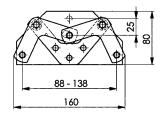
No. 521

Rod guide

Zinc-plated steel

Angle drive Steel, zinc-plated. 16691 with spacer plate 124776 without spacer plate





Spacer plate

•

Weight

[g]

50

Weight

[g]

500

315



#### No. 513

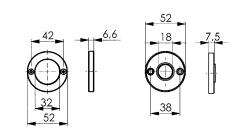
#### Rose for round cylinder

Silver-coloured (F1).

Order	For round cylinders	For Olive	Weight	
no.			[g]	
16493	•*	-	11	
16444	-	•	13	

\* Ex stock subject to being unsold.

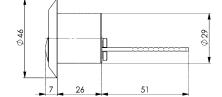




No. 536	Order	suitable for lock No.	Door thickness	Weight
Z Ikon round cylinder brass, matt-nickel-plated.	no.		[mm]	[g]
Supplied as standard:	16451	550	30 - 55	220

- 1 outer cylinder
- 3 keys
- 1 thrust washer
- 1 screw-on plate
- 2 screws M5 x 30





#### No. 537

#### Cylinder sleeve

nickel-plated brass. For round cylinder no. 536.

Order	Description	Weight
no.		[g]
16469	0 - 30 mm	30
16477	30 - 45 mm	40
16485	45 - 75 mm	55





AMA: - Keys are of malleable iron, fine nickel plating, with neatlymilled bits. The illustrated profiles are seen from the ring, and represent the keyhole. When ordering, please always specify the article number and profile number.

#### Comparison table for locks / keys

Lock case no.:	<b>140</b>	<b>140S</b>	<b>141</b>
Key no.:	50, 53	50, 53	50, 53
Case lock no.:	<b>2</b>	<b>21</b>	<b>49</b>
Key no.:	58	58	58

#### No. 51

#### Bit-key adapter set

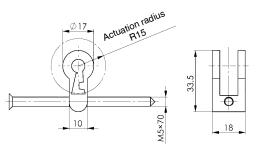
For all case locks and tube-frame locks pierced for profile cylinder.

#### Scope of supply:

- 1 bit-key insert (die-cast zinc)
- 1 fore-end bolt
- 2 keys no. 50



Order	Profile no.	Weight
no.		[g]
315366	1	65
319079	2	65
319095	3	65
319111	4	65
319129	5	65
319145	6	65
319160	7	65
319186	8	65
319202	9	65
319228	10	65



#### No. 52

#### **Bit-key adapter set**

For all case locks and tube-frame locks pierced for profile cylinder.

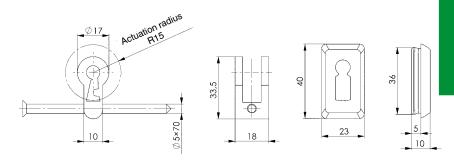
- Scope of supply:
- 1 bit-key insert (die-cast zinc)
  1 fore-end bolt
- 2 keys no. 50
- 1 pair bit-key roses, plastic, black (No. 493)



Order	Profile no.	Weight
no.		[9]
315382	1	73
319244	2	73
319269	3	73
319285	4	73
319301	5	73
319327	6	73
319343	7	73
319368	8	73
319384	9	73
319400	10	73

#### Note:

Fits all cased locks and locks for tubular frames with profile-cylinder piercing. Example of order for a particular key profile: No. 51-... or 52-... (key profile no. 1-10 of article no. 50).



## ₽₩₽€

### No. 50

Bit-key short shaft.



Order	Profile no.			
no.		[g]		
315325	1	19		
319061	2	19		
319087	3	19		
319103	4	19		
318774	5	19		
318790	6	19		
318816	7	19		
318832	8	19		
318857	9	19		
318873	10	19		

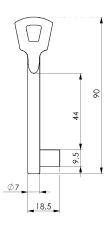
No. 50: standard bit key for articles 51 and 52. Minimum order quantity = 5 units per key profile

# Ø7 18,5

#### No. 53

Bit-key long shaft.





Order	Profile no.	Weight
no.		[g]
315341	1	27
318899	2	27
318915	3	27
318931	4	27
318956	5	27
318972	6	27
318998	7	27
319012	8	27
319038	9	27
319053	10	27

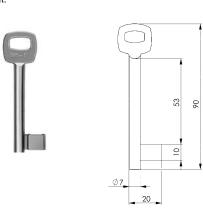
No. 53: alternative longer shank for articles 51 and 52. Minimum order quantity = 5 units per key profile

## 



#### No. 58

Bit-key long shaft.



Order	Profile no.	Weight
no.		[g]
315184	1	28
315317	2	28
315333	3	28
315358	4	28
315374	5	28
315390	6	28
315416	9	28
315432	10	28
315457	11	28
315473	12	28
315499	13	28
315515	14	28
315523	15	28
315549	16	28

Minimum order quantity = 5 units per key profile

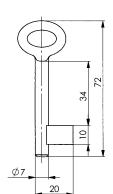
## 

No. 66

Bit-key

short shaft.





Order	Profile no.	Weight
no.		[g]
316463	1	22
316448	2	22
315226	3	22
316489	4	22
316505	5	22
316521	6	22
316547	7	22
316562	8	22
316588	9	22
316257	10	22
316273	11	22
316299	12	22
316315	13	22
316331	14	22
316356	15	22
316372	16	22
316398	17	22
316414	18	22
316430	19	22
316455	20	22
316471	21	22
316497	22	22
316513	23	22
316539	24	22
316554	25	22
316570	26	22
316596	27	22
316604	28	22
316620	29	22
316646	30	22
316661	31	22
316687	32	22
316703	33	22
316729	34	22
316745	35	22
316760	36	22
316786	37	22
316802	38	22
316828	39	22
316844	40	22
316869	41	22
316885	42	22

## Keys



## Keys

#### No. 66 Bit-key short shaft.

## 

Order	Profile no.	Weight
no.		[g]
316901	43	22
316927	44	22
316943	45	22
316612	46	22
316638	47	22
316653	48	22
316679	49	22
316695	50	22
316711	51	22
316737	52	22
316752	53	22
316778	54	22
316794	55	22
316810	56	22
316836	57	22
316851	58	22
316877	59	22
316893	60	22
316919	61	22
316935	62	22
316950	63	22
316968	64	22
316984	65	22
317008	66	22
317024	67	22
317040	68	22
317065	69	22
317081	70	22
317107	71	22
317123	72	22
317149	73	22
317164	74	22
317180	75	22
317206	76	22
317222	77	22
317248	78	22
317263	79	22
317289	80	22

Minimum order quantity = 5 units per key profile



Weight

[g]

65

Weight

[g]

30

Weight

[g]

60

Length

[mm]

110

Length

[mm]

75

Length

[mm]

70

#### **DIN 7417**

#### Square socket key Die-cast zinc.



#### D SW L Weight Order no. [g] 6 55 18 56002 11 20 56010 7 13 52 56028 8 14 58 24 56044 18\* 40 10 68 similar to DIN.

54

Order

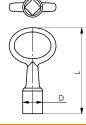
no.

18887

Order

no.

Order



Square

[mm]

6,5 - 8,5

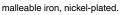
Square

[mm]

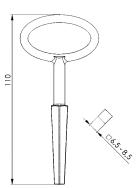
Square

No. 8	2G
-------	----

Double window key



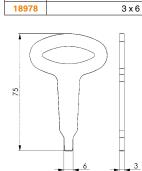




No. 82F

Window key flat, zinc-plated.

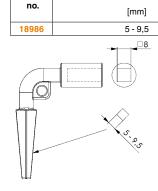




No. 84

Architect's key Die-cast zinc, zinc-plated.





Subject to technical alterations.

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LOCKS FOR GATES AND DOORS 99



## Lock springs

#### Accessories

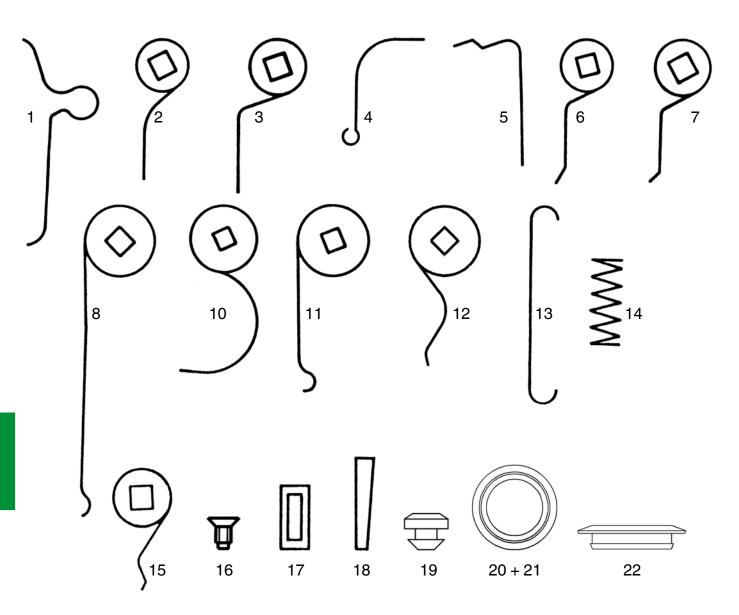
#### Lock springs, connection parts, lever pins, screws

The table lists the various small parts used in our present and previous lock ranges. When ordering, please use the order number only.

- 1 release spring for garage door lock no. 550, 551, 553, 554, 556, 557
- 2 retaining spring for wrought-iron gates and cased locks no. 2, 21, 100, 104, 107 3 spring-bolt and retaining spring for lock no. 142U, 143U
- 4 retaining spring for lock no. 143U
- 5 spring-bolt head spring for lock no. 143U
- 6 spring-bolt spring for wrought-iron gates and case lock no. 2, 21, 107
- 7 spring-bolt spring for previous: mortise lock no. 159, 163, 204, 205
- 8 chain spring for lock no. 142U
- 10 follower lock for wrought-iron gate lock no. 107
- 11 chain lock for cased lock no. 2, 21
- 12 follower spring for lock no. 143U 13 catch spring for garage door lock no. 550, 551, 552, 553, 554, 556, 557, 558, 559
- 14 compression spring for garage door lock no. 553, 556, 557, 559
- 15 spring-bolt spring for lock no. 143U
- 16 countersunk screw
- 17 link
- 18 handle pin for T-handle no. 515
- 19 rubber buffer for striking boxes for sliding bolts no. 144ET, 144ETNIG, 145G, 146, 147, 147B 20 polyamide guide 16 mm for fittings from light-alloy and stainless steel 21 polyamide guide 18 mm for fittings from light-alloy and stainless steel

- 22 end plug for lock no. 140

			,
Order	Fig. No.	Square	Width
no.		[mm]	[mm]
124008	1	-	4
125823	2	5	4
136838	3	6	-
143248	4	-	7
147546	5	-	6
125575	6	5	8
125740	7	6	4
136812	8	6	8
125633	10	5	6
125872	11	5	7
136861	12	6	7
125948	13	-	4
125955	14	7,6x15,5	-
146159	15	6	4
159939	16	M4 x 8	-
126250	17		-
148379	18	-	-
15941	19	-	-
155994	20	-	-
156018	21	-	-
16311	22	-	-

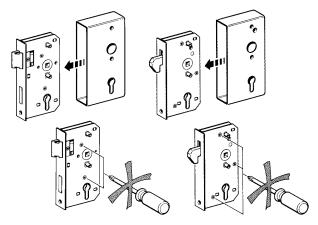




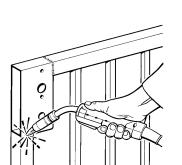
## Lock case installation

#### Lock case installation:

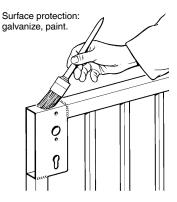
Preparation: Remove lock from lock case.

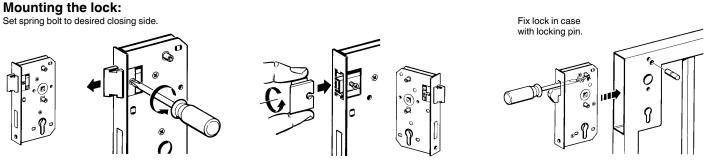


The lock is greased ready for mounting. Please do not open!

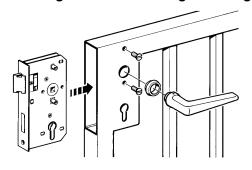


Weld in.

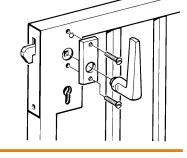




#### Installing the lock and fittings in a single step:







#### Mounting the lock:

with injection system, e.g. HIT, HILTI, FIPS or FISCHER; hole Ø 16 x 80,

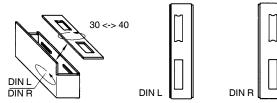
precise spacing,

with joining mortar, holes Ø 22 x 80 or

larger as desired.

axes aligned!

The closing direction is determined by the position of the striking plate.



d

122

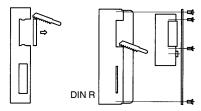
HH

(IIII)

No. 147 for installation by drilling

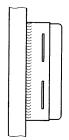


Preparation for mounting the door opener:



No. 147B for welding on:

weld on striking box
galvanize completely



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#### ... BY ITEM NO.

Article no.	Page	Article no.	Page	Article no.	Page	Article no.	Page	Article no.	Page
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No. 140D	26	No. 144CNIG	11	No. 21	83	No. 465	56	No. 53	96
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No. 140DK	25, 26, 38	No. 144ETNIG	15	No. 401Z	84	No. 471	61	No. 537	94
No. 140ENIG-A42	73	No. 144GS	45	No. 402	85	No. 472Z	61	No. 54	70
No. 140K	22, 23	No. 145	43	No. 403	85	No. 473	62	No. 54P	70
No. 140KNIG	13	No. 145A	43	No. 405-406	65	No. 474Z	62	No. 54T	70
No. 140P	32	No. 145G	44	No. 407	65	No. 475	56	No. 55	67
No. 140PGN	33	No. 145W	43	No. 408	65	No. 476	57	No. 55D	67
No. 140PS	35	No. 146E	24	No. 416	89	No. 477L	57	No. 550, 551, 552,	91
No. 140R	39	No. 146ENIG	12	No. 417GR	63	No. 477W	58	554, 558	
No. 140RD	38	No. 146ET	46	No. 418	56	No. 478L	58	No. 560/561	93
No. 140S	40	No. 146GS	45	No. 419	55	No. 479	60	No. 58	97
No. 140SD	41	No. 147	47	No. 420	54	No. 480	60	No. 66	97, 98
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No. 140SK	40	No. 147B	47	No. 424	55	No. 481NI	68	No. 82G	99
No. 140SKNIG	18	No. 147BNIG	17	No. 425	55	No. 483	62	No. 8331	81
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No. 140U	22	No. 147NIPS	36	No. 426M	67	No. 483Z	62	No. 84	99
No. 140UM	23	No. 147RNI	39	No. 427Z	54	No. 484L	58	No. 8400	78
No. 140UMH	29	No. 147S	42	No. 430	55	No. 484W	59	No. 8405	80
No. 140UMV	28	No. 147SNIG	19	No. 4308	81	No. 485	60	No. 8410	78
No. 140UNIG	13	No. 147SNIG-XX-06	19, 42	No. 431	53	No. 486Z	61	No. 8419L	79
No. 140V	27	No. 147V	50	No. 432	53	No. 49	88	No. 8420D	80
No. 141E	24	No. 148	48	No. 433	53	No. 49SB	88		
No. 141ENIG	12	No. 149ANI	73	No. 434	53	No. 49ZNI	19		
No. 141K	21	No. 149B	72	No. 435	55	No. 490GN	65		
No. 141KNIG	16	No. 149BNI	72	No. 436	52	No. 491N	34		
No. 141U	21	No. 149ST	76	No. 437	52	No. 492N	34		
No. 141UNIG	16	No. 149STD	77	No. 438	52	No. 493	69		
No. 142D	26	No. 149STP	77	No. 439	52	No. 494	68		
No. 142DD	25	No. 149T	73	No. 440	89	No. 495	60		
No. 142P	32	No. 149TD	74	No. 445	69	No. 495Z	61		
No. 142PGN	33	No. 149TL	74	No. 446	69	No. 496	57		
No. 142PS	36	No. 149TM	74	No. 448	34	No. 497DZ	59		
No. 142R	39	No. 149TRA	75	No. 450/447	69	No. 497Z	59		
No. 142RD	38	No. 149TS	75	No. 451	63	No. 498	59		
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10637	21	11171	13	11510	75	125575	100	13664	18
10645	21	11197	25, 26, 38	11528	75	125633	100	13672	18
10652	54	11262	88	11536	75	125740	100	13680	18
10660	54	11270	88	11544	75	125823	100	136812	100
10678	54	11288	55	11551	76	125872	100	136838	100
10686	54	11296	88	11569	70	125948	100	136861	100
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137:0         22.23         1477         46         1578         92.23         1483 4.3         158.0         177.62         43.3         1552.0           13756         22.23         1493.79         00         158.9         66         17.76         56         31552.7           1377         22.23         1495.7         153.8         66         17.76         56         31552.7           1377         22.23         1495.7         153.9         66         17.76         58         31552.7           1377         22.3         1495.7         153.9         66         17.78         58         17.22         53         31556.1           1333         40         162.2         157.7         64         17.22         53         31541.4           1336         40         162.4         159.1         74         17.22         53         31541.4           1337         40         164.4         159.0         20         17.77         33         3144.0           1338         40         166.7         159.0         77.7         78         3144.0           13397         41         166.7         159.0         159.0         17.25	Order no.	Page	Order no.	Page	Order no.	Page	Order no.	Page	Order no.	Page
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1385         400         1462         47         1875         68         1728         52         39355           13813         40         1428         44         1597         64         1728         81         39355           13829         40         1495         44         1597         64         1728         53         31643           13946         44         1449         44         15988         00         17287         53         316440           13947         40         14449         44         15988         00         17287         53         316480           13946         40         1477         74         15085         73         316480           14967         40         16076         64         16086         7311         61         316497           1497         42         15081         60         16031         60         17376         70         316497           14191         40         1514         64         1113         68         1757         63         316561           14191         1515         54         11514         64         1757         65         316664	13789	40	14878	47	15859	59	17194		316315	97
13313         40         1400         44         1500         64         7226         41         31372           13321         40         14623         44         15941         100         17251         43         31389           1389         40         1499         44         15941         100         17251         63         31443           13947         40         1499         44         15923         12727         62         31443           13947         40         1495         48         15022         53         13445           13957         40         1465         48         15027         64         15029         31445           13957         40         1507         64         15029         73         31         31447           1449         40         15017         64         1513         68         15049         1513         68         31551           14197         1513         64         1516         68         1777         63         31551           14197         1515         64         1516         68         1778         60         31557           14197 <td< td=""><td>13797</td><td>40</td><td>14894</td><td>47</td><td>15867</td><td>59</td><td>17202</td><td>53</td><td>316331</td><td>97</td></td<>	13797	40	14894	47	15867	59	17202	53	316331	97
1321         40         1422         44         1597         64         1724         53         31538           13846         1496         48         15986         02         1728         33         31544           13846         40         1496         48         15986         02         1727         2         31443           13987         40         14965         48         15986         02         1728         31         31445           13987         40         14965         46         1600         24         1739         31         31647           14950         13         1507         64         1609         62         1738         31         31647           14050         13         1507         64         1610         92         1738         13         31677           1414         42         1507         64         16115         92         1738         13         31653           14149         42         1507         64         11615         92         1738         31         31654           14149         40         1514         93         1757         64         31654	13805	40	14902	47	15875	68	17228	52	316356	97
13387         40         14384         40         19944         100         17251         53         31444           13946         40         1469         44         19939         100         17277         52         31445           13961         40         14697         47         19805         1203         31445           13967         40         16907         64         1602         59         1723         61         31457           14076         40         1605         64         1602         92         1739         13         31449           14076         40         1605         64         16049         92         1739         13         31449           14076         42         160662         66         1611         68         17374         6         316561           1419         13         1609         64         1612         68         17557         65         31657           1419         40         1619         68         17571         65         31657           1419         64         1619         68         17571         65         31657           1419         6	13813	40	14910	48	<b>159</b> 09	64	17236	81	316372	97
13847         40         14944         48         1998         92         1728         52         37460           13986         40         14977         47         1800         94         17275         52         37463           13987         40         14955         48         1800         94         17391         81         37463           13987         40         1557         54         1809         92         17330         79         37468           14054         40         15075         54         1809         92         17330         79         37468           14142         42         1508         64         1609         92         1739         70         31657           14142         42         1508         64         16105         62         1739         70         31657           14142         1515         64         1112         92         1739         65         31662           14163         1527         64         1112         92         17780         60         31666           14269         16         1154         66         17796         60         31666      <	13821	40	14928	48	15917	64	17244	53	316398	97
13846         40         14862         44         19929         100         17277         52         3144a           13961         40         14977         47         19005         17293         31         31445           13985         40         1560         64         1502         94         17293         81         31445           14075         40         1505         64         1604         92         17310         81         31445           14076         40         1505         64         1605         92         17380         79         315617           14184         42         1508         66         1613         68         17376         79         315613           1417         22         1515         64         1614         98         17324         16         316621           14183         22         1515         68         16163         98         17750         60         316664           14207         40         1516         68         16162         92         17283         68         316664           14207         40         1516         68         16162         92	13839	40	14936	48	15941	100	17251	53	316414	97
13661         40         1477         14000         44         1785         53         15445           13987         40         1646         62         17301         81         31647           14050         13         15657         54         16069         92         17350         76         31647           14024         15667         66         16069         92         17350         76         31647           14142         15687         66         16069         92         17352         16         31651           14142         15682         66         16169         92         17352         16         316521           14187         22         1515         54         16154         93         17725         66         316561           14183         22         1515         54         16154         93         17725         66         316561           14217         40         15164         90         16164         92         17786         80         316664           14231         41         1527         64         1622         17786         80         316664          14231         1624	13847	40	14944	48	15958	92	17269	52	316430	97
13687         40         1465         40         1022         59         17233         81         10467           14069         13         1567         40         15057         64         17318         31647           14076         40         15057         64         16048         92         17358         16         31647           14047         40         15051         66         16069         92         17358         16         31653           14142         42         15061         66         1113         68         17344         16         31653           14147         22         1515         56         16154         93         17737         66         31654           14130         60         16162         92         17733         66         31656           14237         40         1516         68         17780         80         31666           14234         1516         68         17780         80         31666           14234         15271         153         1624         85         17780         80         31668           14245         40         15297         64	<b>139</b> 46	40	14969	48	159939	100	17277	52	316448	97
13955         40         154-0         00         10030         24         17201         81         18647           14076         40         15057         64         10089         92         17350         79         316489           14142         40         15037         64         10089         92         17358         16         316489           14142         40         15032         66         1113         64         17376         79         316437           14142         42         15082         661         1113         64         17372         16         31653           14143         22         1515         64         1113         64         17471         66         316647           14147         40         1514         68         1118         85         1779         80         31668           14225         22         15196         69         11920         41         1723         66         31667           14234         42         1527         64         16220         41         1723         80         31663           14252         22         15333         55         16229	13961	40	14977	47	<b>160</b> 06	24	17285	53	316455	97
14600         113         10075         64         10048         92         17319         81         16487           14067         40         10056         669         10097         92         17388         16         91605           14144         44         10664         16007         92         17384         16         91605           14142         44         10664         66         11113         68         17334         16         91605           14149         13         10609         41         1113         68         17577         66         91664           14191         40         1516         54         1612         92         17333         66         91667           14237         40         1516         68         16170         61         17471         68         916670           14233         40         15271         63         16244         85         17780         80         91688           14241         21         1531         55         16246         58         17786         80         91689           14268         22         15347         56         16225         17786	13987	40	14985	48	16022	59	17293	81	316463	97
14076         40         15065         69         1089         92         17350         79         316407           14144         40         15073         54         1007         22         17368         16         36505           14142         42         150802         66         16113         68         17376         16         36503           14167         22         15115         54         16124         68         17376         66         316547           14183         22         15115         54         16124         68         17525         66         316564           14207         16         15164         69         1618         51         7776         60         316569           14233         40         15287         63         16214         65         17780         60         316596           14234         40         15277         63         16224         51         7780         60         316596           14232         40         15277         64         16224         65         17786         60         316969           14264         20         15477         64         16224 <td>13995</td> <td>40</td> <td><b>150</b>40</td> <td>69</td> <td>16030</td> <td>24</td> <td>17301</td> <td>81</td> <td>316471</td> <td>97</td>	13995	40	<b>150</b> 40	69	16030	24	17301	81	316471	97
1494         40         150/3         54         150/2         173/6         173         36513           1414/4         42         150/80         66         16103         68         173/8         16         316521           14150         13         150/90         64         16121         22         173/8         16         316521           14167         22         15107         64         16154         33         17575         65         316562           14191         40         15148         69         16162         22         1753         66         316562           14225         22         15138         69         16162         62         1778         60         316582           14225         22         15138         63         16204         65         17786         60         316681           14254         24         1527         63         16224         41         1714         60         316682           14264         22         1557         64         16223         41         17186         60         316663           14264         22         15562         64         16224         58	<b>140</b> 50	13	15057	54	16048	92	17319	81	316489	97
1444         42         15081         600         16105         92         17376         79         316513           14149         13         150892         54         16113         681         17384         16         316521           14167         22         15115         69         16124         82         17353         65         316541           14191         40         15149         69         16152         82         17533         65         316561           14217         40         15165         681         16190         631         17784         00         316595           14233         40         15830         63         1690         631         17784         00         316595           14234         12527         63         16204         651         17784         00         316696           14264         22         1530         63         16204         11         17820         80         316621           14264         22         1530         63         16236         11         17830         80         316661           14262         24         15630         64         16237	14076	40	15065	69	16089	92	17350	79	316497	97
IA142         42         15082         66         16113         68         17384         16         316521           14169         15         1509         54         16121         22         1517         65         316547           14183         22         15115         54         16154         33         1757         65         316547           14191         40         15146         69         16162         22         17535         66         316567           14291         40         15146         69         16162         22         17555         63         316592           14232         22         15198         99         16196         51         17766         80         316592           14232         40         15277         63         16224         65         17866         80         316692           14284         22         1537         56         16234         64         17865         80         316692           14284         22         1547         56         16234         64         17863         80         316692           14284         22         1547         56         16234 <td>14084</td> <td>40</td> <td>15073</td> <td>54</td> <td>16097</td> <td>92</td> <td>17368</td> <td>16</td> <td>316505</td> <td>97</td>	14084	40	15073	54	16097	92	17368	16	316505	97
14199       13       1009       54       16121       22       17392       16       316539         14187       22       15117       64       16139       7577       65       316554         14207       16       15149       69       16162       22       1753       65       316582         14217       40       15164       69       16168       65       17780       60       316586         14225       22       15184       68       16195       63       17781       60       316586         14233       40       15271       63       16262       141       17814       60       316680         14264       21       15827       64       16220       41       17824       60       316680         14264       21       15847       66       16236       48       17846       80       316663         14262       22       15847       66       16267       59       17865       80       316663         14282       22       15847       66       16267       59       17863       80       316667         14282       22       15847       66 <td><b>141</b>34</td> <td>42</td> <td>15081</td> <td>69</td> <td><b>161</b>05</td> <td>92</td> <td>17376</td> <td>79</td> <td>316513</td> <td>97</td>	<b>141</b> 34	42	15081	69	<b>161</b> 05	92	17376	79	316513	97
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14467         22         1517         69         16139         68         1757         65         316547           14429         16         15145         54         16154         89         17525         65         316554           14429         16         15156         89         16170         61         17780         90         316582           14225         22         15184         89         16170         61         17780         90         316586           14235         22         15184         89         16199         53         17780         90         316586           14241         21         15227         64         16220         41         17840         80         316630           14266         22         15335         63         16235         62         17866         80         316663           14282         22         15347         56         16253         62         17860         80         316663           14282         21         15339         56         16257         58         17864         80         316663           14280         22         1544         64         1627<										97
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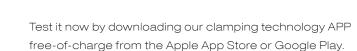
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These Terms of Payment apply for companies, legal entities governed by public law and public law special funds. Our goods and services are supplied exclusively on the basis of the following conditions. Any deviating purchasing conditions of the customer not expressly recognised by us will not become part of the contract through acceptance of the order. By placing the order and accepting the goods we deliver, the customer confirms its consent to our terms and conditions.

#### 1. Offer and contractual conclusion

All our offers are always subject to change without notice unless otherwise explicitly agreed. Our delivery contracts are based on the latest version of our catalogue. Dimension and weight values, as well as illustrations, drawings and data, are nonbinding and can be changed by us at any time. Therefore, deviations cannot be ruled out and do not justify any compensation claims against us.

Orders are considered accepted only when confirmed by us in writing. If, for organisational reasons, the customer does not receive a separate confirmation upon the delivery of goods, the invoice shall also be deemed the order confirmation.

#### 2. Prices

The prices are in EURO, ex-works, excluding VAT, packing, freight, postage and insurance. Unless otherwise agreed, our list prices valid on the day of delivery shall apply. For orders below 50 EUR goods net, we must make a minimum quantity surcharge of a 10 EURO for cost reasons.

#### 3. Tool costs

Unless any other agreements have been reached, the tools fabricated for the purpose of executing the order shall remain our property in all cases, even if we have invoiced a tool cost component separately.

#### 4. Payment

Unless otherwise stated on the invoice, the purchase price falls due for net payment within 30 days of the invoice date (without deduction of discount). Invoice amounts of below 50 EURO are due for payment immediately.

In case of payment default, we shall be entitled to charge default interest. The amount corresponds to our interest rate for current account credits at our main bank; the minimum however being 8 percentage points above the relevant base interest rate applied by the European Central Bank. Moreover, in case of default following written notice to the customer, we shall be entitled to cease to fulfil our obligations until payments are received.

#### 5. No set-off

The customer can set-off only with legally confirmed or undisputed counterclaims.

#### 6. Right of withdrawal in case of delayed acceptance or payment and insolvency

If the customer fails to accept the goods in due time, we shall be entitled to set a reasonable period of grace, after which we can dispose of the goods elsewhere and supply the customer on a reasonably longer term. Our rights to withdraw from the contract under the provisions of Section 326 BGB and demand damages for non-performance shall not be affected. If the customer fails to pay for the goods once payment is due, we shall be entitled, at the end of a reasonable period of grace we have set, to withdraw from the contract and demand the return of any goods already supplied. Section 323 BGB remains unaffected in all other cases.

If the customer applies for the opening of insolvency proceedings, we shall be entitled, prior to the ordering of security measures by the insolvency court, to withdraw from the contract and demand the immediate return of the goods.

#### 7. Customer-specific fabrications/project fabrications (custom fabrications)

Customer-specific fabrications require binding information on design, quantity etc. in written form at the time of ordering. For manufacturing reasons, we reserve the right to supply up to 10% above or below the order quantity. Technical modifications or cancellations are subject to any costs incurred. The return of customer-specific fabrications is impossible.

#### 8. Delivery and packaging, transfer of risk

The delivery date is non-binding; although stated to the best of our knowledge. It is subject to us receiving correct, defect-free and complete deliveries. The stated delivery dates relate to completion in the factory, starting on the day the order is accepted by us. Delivery is EXW (ex-works) in accordance with Incoterms 2010. Therefore, the costs are borne by the customer. The risk is transferred to the customer when the goods are passed to the person, company or facility nominated to execute the shipment. This applies also for partial deliveries, or if we have assumed responsibility for delivery and installation. The risk shall be transferred to the customer even in the case of delayed acceptance.

In the absence of specific shipping instructions, we shall proceed as we deem fit and without any obligation to the cheapest or most expedient method. The customer agrees that the order can also be delivered in parts, insofar as this is reasonable for the customer. We shall charge a 5 EURO processing free for shipping to third parties that we supply on behalf of the customer.

The packaging complies with the packaging ordinance. Disposable packaging shall be charged at cost price. The packaging cannot be taken back.

#### 9. Performance impediment and/or impossibility

If we are hindered in the fulfilment of our obligation due to the onset of unforeseeable circumstances, which we are unable to avoid despite reasonable effort in relation to the nature of the circumstances (e.g. operational interruption, delay in the delivery of important raw materials, defects in the delivery), the delivery time shall be extended by a reasonable period, insofar as the supply of goods or services is not rendered unreasonably difficult or impossible.

If we have to accept that these circumstances are not only temporary, we shall be entitled to withdraw from the contract either in whole or in part.

If the supply of goods or services becomes impossible, the customer shall not be obliged to furnish its own contractual service. Section 275 BGB applies mutatis mutandis. If, however, the customer is solely or predominantly responsible for the

circumstances that led to impossibility, it shall remain under an obligation to render the return service. The same applies if this circumstance occurs at a time when the customer is behind schedule with acceptance.

#### 10. Samples/returns

Samples shall be provided only against payment. If samples or models are provided, a credit note shall be issued with the subsequent order if the order value is 125 EURO net or more. Goods can be returned only by agreement, although custom fabrications are excluded from such return.

In the case of returns for which we are not responsible (e.g. incorrect order), we shall charge a processing fee of 10%, the minimum value, however, being 7.50 EURO.

#### 11. Retention of title

The goods shall remain our property unless full payment of all claims and/or until the cheques provided for this purpose are honoured. The itemisation of claims in an ongoing invoice, as well as balancing the account and the recognition thereof does not affect the retention of title. The customer is entitled to sell on the retained goods during the ordinary course of business. However, the customer is not permitted to pledge the goods or transfer them by way of security. It shall assign its claim ensuing from the selling on of the retained goods to us in advance. The customer shall be entitled to collect the claim to the extent that it has fulfilled its obligations towards us. At our request, the customer shall be obliged to state third-party debtors and we shall be entitled to report this and the assignment.

#### 12. Property rights

We reserve property rights and copyrights to all contractual documents such as drafts, drawings, calculations and cost estimates. Such documents must not be reproduced or disclosed to third parties without our consent. Any rights to patents, utility models etc. reside solely with us, insofar as such patents have not yet been filed. Our products are allowed to be replicated only with our written consent.

If objects are fabricated according to drawings or samples, the customer shall warrant that any third party property rights are not infringed by manufacture or delivery. If a third party forbids manufacture and delivery on account of property rights, we shall be entitled to stop manufacture and delivery immediately. The customer shall be obliged to reimburse us with all costs incurred and indemnify us from third party compensation claims. Compensation claims by the customer are impossible.

#### 13. Warranty

If the customer agrees with us a particular quality of the goods, we shall base this agreement on our technical delivery specifications. If we have to deliver according to customer drawings, specifications, samples etc., the customer shall assume the risk for suitability for the intended purpose. If, after the contract is concluded, the scope of goods or services is changed at the customer's request and this impairs the quality or suitability of the goods, claims for defects on the part of the customer shall be ruled out, insofar as such impairments are caused by the customer's requests for change. The time at which the risk is transferred is decisive for the contractual state of the goods. Wear and tear of wearing parts caused by ordinary use does not constitute a defect. Claims for defects are ruled out in the following cases in particular: Unsuitable or improper use, incorrect installation and/or commissioning by the customer or third party, normal wear and tear, incorrect or negligent handling - in particular excessive use -, unsuitable equipment, replacement materials, chemical, electrochemical or electrical influences, unless such defects are caused by ourselves.

If the goods contain a defects, we shall provide, following a reasonable period of grace set by the customer, either a replacement or a repair as we deem fit. If such subsequent performance fails, the customer shall be entitled to either reduce the purchase price or withdraw from the contract. Any further warranty claims are ruled out. In case of negligible deviations from the agreed quality, no claims for defects shall be recognised.

The discovery of defects must be communicated to us immediately in writing. In the case of recognisable defects, however, within 10 days of acceptance, in the case of non-recognisable defects immediately after they become evident. The warranty is 12 months, starting with delivery of the goods ex-works.

#### 14. Liability

With the exception of harm to life, body or health on account of a breach of duty by ourselves, our liability shall be limited to intent or gross negligence.

#### 15. Place of fulfilment, place or jurisdiction and governing law

The place of fulfilment for all obligations ensuing from this contractual relationship is D-70734 Fellbach.

The place of jurisdiction for all legal disputes ensuing from the contractual relationship is the court responsible for the headquarters of Andreas Maier GmbH & Co. KG.

All disputes ensuing from the contract or regarding the validity thereof shall be finally decided by a court of arbitration in accordance with the Court of Arbitration Ordinance of the German Committee for Arbitration Court Procedures or the Conciliation and Arbitration Arrangement of the International Chamber of Commerce, recourse to ordinary courts of law being excluded. The legal dunning process, however, remains permissible.

German law shall govern (BGB and HGB). The applicability of the UN Convention on Contracts for the International Sale of Goods (CISG) is ruled out.

#### 16. Severability clause

If individual provisions become legally invalid, the remaining provisions shall not be affected. The legally invalid provision shall be replaced by regulations that most closely reflect the economic purpose of the contract with reasonable consideration for the mutual interests. The publication of these Terms of Sale, Delivery and Payment renders all previous versions invalid. This does not apply for any contracts concluded prior to announcement.

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 Phone: +49 711 5766-0

 Fax: +49 711 575725

 E-mail: amf@amf.de

 Web: www.amf.de

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